

PAGE: 1/2

Reissued: 29-May-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197001e
----------------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Engine			Prepared by: T. Tachibana
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Engine.

Version	Program No.	Effective Date	Availability of RFU
1.12:03	D2025501F	June 2015 production	Available
1.11:03	D2025501E	March 2015 production	Available
1.10:03	D2025501D	February 2015 production	Available
1.09:03	D2025501C	December 2014 production	Available
1.08:03	D2025501B	September 2014 production	Available
1.07:03	D2025501A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.12:03	Symptom corrected: 1. A paper jam may occur during a center stapling job if the previous job was exited to the shift tray.		
1.11:03	Symptom corrected: 1. [D220-220V model only]: Image offset occurs. Other changes: 2. [D220-200V model only]: The target fusing temperature was changed. 3. [D197/D198/D199-200V models]: Minor changes were applied to further improve performance.		
1.10:03	Note: The target fusing temperature for the D201/D202-200V model was not changed. Symptom corrected: 1. When printing a saddle sticking folding of DLT with VOLGA, productivity is not paid. 2. When the demanding to discharge paper for print of the next job comes during		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 29-May-15

Model: Cor-C	1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197001e	
Version	y 1			
	postprocessing of the precedent job, JAM of	occurs.		
1.09:03	Symptom corrected: - JAM of wrong detection by Fusing exit sen - Black line issue at edge area may occur ea - High-frequency sound of a polygon motor i time.	arly.	ed polygon rotation	
	Other changes: - The following SP is added to set a new unimanually. SP3-701-142(Manual New Unit Set)	t detection for a wast	er toner bottle	
	 The following SP is added to check estimated remain days and usage ratio for a waste toner bottle in SP mode. P7-624-142 (Part Replacement Operation ON/OFF) Note: If waster toner bottle information displays on PM counter list in SP mode, the value is needed to set to "1" after uploading this firmware version. 			
	This firmware correction is dependent on the fo to update it: System/Copy firmware V.1.09 (D2025550	-	ules. Please be sure	
1.08:03	Symptom corrected: 1. Image is not printed correctly when a non-s in the DF at 87% reduction and multiple cop 2. SC672-12 may occur if the main power swirecovering from Energy Saver mode, and the Energy Saver hard key.	tandard sized simple: pies made (1 to x) ont tch is turned off while	to B4 paper. the machine is	
1.07:03	1st Mass production			

Technical Bulletin

PAGE: 1/1

Reissued: 02-Apr-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197002b
----------------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: browser			Prepared by: K. Kunimatsu
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the browser.

Version	Program No.	Effective Date	Availability of RFU
1.04.00	D3A75754D	April 2015 production	Available
1.03.00	D3A75754C	October 2014 production	Available
1.02.00	D3A75754B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
1.04.00	Version number changed for version management purposes (No program changes made).	
1.03.00	Symptom corrected SC899 may occur when performing continuous scanning.	
1.02.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 19-May-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197003b	
----------------------------	-----------------	----------------	--

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Extended JS			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Extended JS.

Version	Program No.	Effective Date	Availability of RFU
1.02.00	D3A75755D	April 2015 production	Not Available
1.01.00	D3A75755C	October 2014 production	Not Available
1.00.00	D3A75755B	1st Mass production	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.02.00	 Additional Function: Banner "Connecting" will be shown during web page loading. Metadata has been added to Http Header. Avoidance of waiting browser startup when logging out. Abolition of clearing cache implicitly. SP mode to control "Add metadata to Http Header or not", "Avoid waiting browser startup or not" and "Abolition of clearing cache implicitly or not".
1.01.00	Symptom corrected: Minor changes were applied for the Japan domestic model only.
1.00.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 14-Apr-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197004a
----------------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: T. Hirakawa		
From: 2nd Tech Se			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **GWFCU3.8-7** (WW).

Version	Program No.	Effective Date	Availability of RFU
02.00.00	D2025559C	April 2015 production	Available
01.00.00	D2025559B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
02.00.00	Symptom corrected: File reception (printout) error when receiving from specific senders. Fax reception error when using installed G3 interface unit.
01.00.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 24-Jun-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197005d
----------------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: T. Tachibana		
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the NetworkDocBox.

Version	Program No.	Effective Date	Availability of RFU
1.06	D2025565J	June 2015 production	Available
1.05	D2025565H	March 2015 production	Available
1.04	D2025565G	December 2014 production	Available
1.03	D2025565F	October 2014 production	Available
1.02	D2025565E	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
 1.06 Symptom corrected: If a user logs in to a device via Basic Authentication just after the started up, the Smart Operation Panel application may not work and the copy program button may cause the operation panel inactive for 30 sec followed by SC997. 			
1.05	Other changes: Changes were applied for the domestic (Japan) model only.		
1.04	Other Change: - Supported RICOH SmartSDK v1.04.		
1.03	Symptom corrected: - SC997 will occur if a user logs in to an MFP via an SDK application when the device management software is collecting the Volume Use Counter.		
1.02	1st Mass production		

[&]quot;Available": The firmware can be updated via RFU or SD card.



Model: Cor-C1 / Cor-C1_SOP

Technical Bulletin

Date: 05-Sep-14 No.: RD197006

PAGE: 1/1

Subject: Firmware	e Release Note: Option Netv	Prepared by: T. Hirakawa	
From: 2nd Tech S	ervice Sect., MFP/Printer Te	ch Service Dept.	
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required ☐ Service manual revision ☐ Retrofit information ☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Option Netware**.

Version	Program No.	Effective Date	Availability of RFU
14.25	D3A75760A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
14.25	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 04-Mar-15

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197007c
----------------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: PCL			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the PCL.

Version	Program No.	Effective Date	Availability of RFU
1.06	D2025566E	April 2015 production	Available
1.05	D2025566D	January 2015 production	Available
1.04	D2025566C	October 2014 production	Available
1.03	D2025566B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.06	Symptom corrected: - If a raster image is specified in the PCL6 driver to be reduced, be enlarged, or undergo N-up printing, unexpected white lines might appear in the printout. (GFPR#RA14080005, GFPR#RA14110005)		
1.05	Symptom corrected: - If an image size is big and has been enlarged by using the "Reduce/Enlarge" option in the PCL6 driver, unexpected white lines might appear in the printout.		
1.04	 Symptom corrected: When the print settings are changed for a stored document that includes a banner page, the changed settings are not applied when the document is printed. If the glyph data of TrueType fonts includes hinting information that is on the edge of the frame, an SC899 error might occur. (GFPR#RC14030010) 		
1.03	1st Mass production		

[&]quot;Available": The firmware can be updated via RFU or SD card.



Model: Cor-C1 / Cor-C1_SOP

Technical Bulletin

Date: 05-Sep-14 No.: RD197008

PAGE: 1/1

Subject: Firmware Release Note: PDF			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	∑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the PDF.

Version	Program No.	Effective Date	Availability of RFU
1.02	D3A75733B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
1.02	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 16-Apr-15

Model: Cor-C1 / Cor-C1_SOP Date: 05-Sep-14 No	0.: RD197009a
---	---------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: PowerSaving Sys			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the PowerSaving Sys.

Version	Program No.	Effective Date	Availability of RFU
F.23	D2025554D	April 2015 production	Available
F.22	D2025554C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
F.23	Symptom Corrected: SC672-11 (Controller start up error) may occur.
F.22	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/**1**

Model: Cor-C1 / Cor-C1_SOP	Date: 05-Sep-14	No.: RD197010

Subject: Firmware Release Note: RPCS			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the RPCS.

Version	Program No.	Effective Date	Availability of RFU
3.16.7	D3A75703B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
3.16.7	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.



Model: Cor-C1 / Cor-C1_SOP

Technical Bulletin

Date: 05-Sep-14 No.: RD197011

PAGE: 1/1

Subject: Firmwar	e Release Note: XPS	Prepared by: T. Hirakawa	
From: 2nd Tech S	Service Sect., MFP/Printer	Tech Service Dept.	
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the XPS.

Version	Program No.	Effective Date	Availability of RFU
1.02	D3A75738B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
1.02	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/4

Reissued: 02-Jul-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197012f
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: System/Copy			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the System/Copy.

Version	Program No.	Effective Date	Availability of RFU
1.12	D2015550N	July 2015 production	Available
1.11	D2015550M	May 2015 production	Available
1.10	D2015550L	April 2015 production	Available
1.09	D2015550K	December 2014 production	Available
1.08	D2015550J	December 2014 production	Available
1.07	D2015550H	October 2014 production	Available
1.06	D2015550G	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
Version 1.12	 Symptom corrected: If "Display" is selected under "Paper Confirmation for Bypass Tray," printing is available only in LEF. (User Tool -> Printer Features -> System -> Tray Setting Priority -> Paper Confirmation for Bypass Tray) The operation panel remains blank and there is no response from the hard keys or touch panel following an RFU. When the CTS protection function is enabled, the throughput for the wireless LAN connection is reduced. When scanning documents of different sizes with all of the following configured, a send error occurs: Set the original feed type setting for original orientation to "Readable"
	orientation" Enabling "Auto detect" and "Mixed original sizes".

[&]quot;Available": The firmware can be updated via RFU or SD card.

PAGE: 2/**4**

Model: Cor-C	Model: Cor-C1_SOP Date: 05-Sep-14 No.: RD197012					
Version	Version Modified Points or Symptom Corrected					
	- Selecting any of the "Black & White" scanning settings.					
	- Using multi-pass ADF and OCR.					
	5. An SC819 error might occur when using	network-related fun	ctions, such as			
	accessing Web Image Monitor.					
	6. When user code authentication is set or		entication error			
	occurs when using an application based	d on the SmartSDK.				
1.11	Symptom corrected:					
	Operation panel keys do not work or logout	from User Authentica	ition is not possible			
	under the following conditions:					
	- A Copy job with a large amount of originals is performed					
	 Following this, the user presses the "R 	Reset" key or accesses	s the All Job Stop			
	screen					
	2. The operational panel display may return to	the Home screen be	fore the scanning			
	job is finished.		5			
	3. When a print job or scan job is being execu	ited, the System Auto	Reset timer might			
	not be set.	6 H				
	4. The Quick Scan app may freeze under the	•				
	- Scanning is set to display the Preview		data is being stored			
	- The user displays the Preview after so		a destination in the			
	5. Even if the device is configured to restrict u	9				
	address book, as shown below, a user can	siii register a destina	tion by using the			
	Scan to Folder Helper application:					
	- "System Settings > Administrator Tools > Extended Security > Restrict User of					
	Destination (Fax)" set to "ON". - "System Settings > Administrator Tools > Extended Security > Restrict User of Destinations (Scanner)" set to "ON".					
1.10	Symptom corrected:					
	- SC899 may occur when launching or maki	ng a copy with the Sm	nartSDK Copy app.			
	- Key operations may not be recognized who					
	Settings to the previous screen.		,			
	- SC991-00 (Recoverable software operatio	n error) may occur.				
	- Reception error may occur with W-NET FA					
	- Traditional Chinese: "Print" is incorrectly di	isplayed as "Copy" on	the Print Volume			
	Use Limitation screen (System Settings).					
	- SC672-11 (Controller start up error) may o	ccur during Energy Sa	aver mode.			
	- Machine operation not possible after the us	ser tries to log out whi	le there are still			
	originals stacked in the ADF to be scanned					
	- The "Logging in" display does not clear fi	om the Smart Operati	on Panel when user			
	login is enabled.					
1.09	Symptom Corrected:					
	- When a title information is not displayed w	hen an address book	is registered via			
	RICOH Device Manager NX series.					
	- Black line issue at edge area may occur ea		al as a lives a second of the			
	- High-frequency sound of a polygon motor	is decreased shortene	a polygon rotation			
	time.					
	- SC998 may occur when a devise is restored from energy save mode by pushing a					
	"Checking Status" button.					
	Other shanges:					
	Other changes: - Supports the Korea Narajantae model.					
	- Supports the Notea Marajantae model.					



PAGE: 3/4

Model: Cor-C1_SOP Date: 05-Sep-14 No.: RD197012						
Version	7 1					
	 The following SP is added to check estimated remain days and usage ratio for a waste toner bottle in SP mode. P7-624-142 (Part Replacement Operation ON/OFF) Note: If waster toner bottle information displays on PM counter list in SP mode, the value is needed to set to "1" after uploading this firmware version. 					
	- Counter clear buttons in PM counter list in not used.	ter clear buttons in PM counter list in SP mode are deleted because they are sed. ual new set unit" button for a waster toner bottle is added on the following				
	- "Manual new set unit" button for a waster t					
	- The following SP is added to set a new unimanually. SP3-701-142(Manual New Unit Set)	it detection for a waste	er toner bottle			
	This firmware correction is dependent on the fo to update it: Engine firmware V.1.09:03 (D2025501)	· ·	ıles. Please be sure			
1.08	Symptom corrected: 1. Client app does not function correctly and the user tries to log out before the next original Note: In actuality, the job is in an "Interrupt" state. 2. The "Mixed" notification is missing from the Unauthorized Guest users are able to perfect (SP5-113-002) is enabled.	the job status is displa ginal is fed. atus. e Copy Size list under	"Capability".			
1.07	 Symptom corrected: 1. SC899 may occur when creating a search 2. The Java VM does not boot up at main por 3. Cannot use Copier function inside Smart Stothe Home or Copier. 4. The machine may stall while updating the or may stall while updating the controller of 5. The machine may stall ("Printing") if a pr Other changes: 1. The default values of the following SP modes 	wer ON when SP5-730 SDK app if the Preferre Address Book if there r VM firmware. int job is received just	ed Screen is not set is no HDD installed, after booting up.			
	 SP3-710-012 (Ini mu count offset): 6,000 SP6-116-001 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-002 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-003 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-004 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-005 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-006 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-007 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-008 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-009 (CrnrStplrMxPrstkShAdj:2K/3 SP6-116-010 (CrnrStplrMxPrstkShAdj:2K/3 	> 5,912 3KFIN A3 SEF): 0> 3KFIN B4 SEF):0> 3KFIN A4 SEF):0> 3KFIN B5 SEF):0> 3KFIN B5 LEF):0> 3KFIN B5 LEF):0> 3KFIN DLT SEF):0> 3KFIN LG SEF):0>	1 -1 -1 -1 -1 -1 1			



PAGE: 4/**4**

Model: Cor-C1_SOP			Date: 05-Sep-14	No.: RD197012f	
Version		Modified Points or Symptom Corrected			
	-	- SP6-116-011 (CrnrStplrMxPrstkShAdj:2K/3KFIN 8K SEF):0> -1			
	-	- SP6-116-012 (CrnrStplrMxPrstkShAdj:2K/3KFIN 16K SEF): 0> -1			
	-	- SP6-116-013 (CrnrStplrMxPrstkShAdj:2K/3KFIN 16K LEF): 0> -1			
	-	- SP6-116-014 (CrnrStplrMxPrstkShAdj:2K/3KFIN Other):0> -1			
	2.	2. The following were changed from SSP to SP mode.			
	-	- SP5-810-001 (SC Rest Fusing SC Reset)			
	-	- SP5-810-002 (SC Rest Hard High Temp. Detection)			
	- SP4-712-001:CIS (CIS GB Adj. Value:R)				
	- SP4-713-001: CIS (CIS GB Adj. Value:G)				
	- SP4-714-001:CIS (CIS GB Adj. Value:B)				
1.06	1st Mass production				



PAGE: 1/1

Reissued: 07-Apr-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197013a
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: animation			Prepared by: T. Hirakawa
From: 2nd Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the animation.

Version	Program No.	Effective Date	Availability of RFU
2.00	D2015562A	April 2015 production	Available
1.00	D2015562	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
2.00	 Symptom Corrected: Traditional Chinese: "Print" is incorrectly displayed as "Copy" on the Print Volume Use Limitation screen (System Settings). Portuguese: "Gestão de" is incorrectly displayed as "Selecionar band. papel" on the Program/Change Administrator screen (Printer Features).
1.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/2

Reissued: 19-Jun-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197014c

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Fax			Prepared by: T. Tachibana
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Fax.

Version	Program No.	Effective Date	Availability of RFU
06.00.00	D2015557G	July 2015 production	Available
05.00.00	D2015557F	April 2015 production	Available
04.00.00	D2015557E	October 2014 production	Available
03.00.00	D2015557D	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
06.00.00	Symptom corrected: - The sender name may be printed even when the printing of the sender name is disabled.		
05.00.00	 Symptom Corrected A system warning is not displayed when the FAX function is launched. The login screen is not displayed while Basic Authentication is enabled. SC899 (software performance error) may occur when launching Easy FAX. FAX transmission may fail. SC899 (software performance error) may occur on the Main machine if a Remote FAX is sent from the Sub machine. SC899 (software performance error) may occur if the pre-transmission Preview is enabled. The FAX function may not start up following continuous FAX communication. The Address Book cannot be opened, and Quick FAX does not start up. Bug with notices for stored reception files. 		
04.00.00	Symptom corrected: 1. SC899 may occur on the main machine if a Remote FAX is sent from the sub		

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 2/**2**

Reissued: 19-Jun-15

Model: Cor-C1_SOP		Date: 05-Sep-14	No.: RD197014c
Version	Modified Points or Symptom Corrected		
	machine. 2. The machine may freeze (which can onl received while performing a Copy job th set for duplex, multi-page, and stapling.		
03.00.00	1st Mass production		

Technical Bulletin

PAGE: 1/2

Reissued: 24-Jun-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197015d
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Network Support			Prepared by: T.Tachibana
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Network Support.

Version	Program No.	Effective Date	Availability of RFU
14.31	D2015564G	July 2015 production	Available
14.30	D2015564F	May 2015 production	Available
14.29	D2015564E	December 2014 production	Available
14.28	D2015564D	October 2014 production	Available
14.27	D2015564C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
14.31	Symptom corrected:
	- When performing IPP printing with the job spool enabled in Mac OS X 10.7 or later and iOS 6 or later, the document is not printed.
	Other changes:
	- When a site certificate that uses characters other than those specified by
	RFC5280 is imported to the device, the device will reject the import.
14.30	Symptom corrected:
	- Minor bug correction
14.29	Symptom corrected:
	Scan to SMB fails when the display language for the operation panel is set to Catalonian.
14.28	Symptom corrected:
	1. When the device is in Energy Saver Mode, if information about the network interface
	for the device is being obtained from the SNMP Manager application, nonexistent
	errors are recorded in the system logs.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 24-Jun-15

Model: Cor-C	Model: Cor-C1_SOP		No.: RD197015d	
Version	Modified Points or Symptom Corrected			
	2. When the device repeatedly goes in and out of Energy Saver Mode while the legacy Browser application is running on the operation panel, an SC899 error might occur.			
Other changes: - When printing from the Windows operating system, if the RAW protocol is use the standard TCP/IP port, a significant amount of time might pass until the next printed. Because of this, the initial print timeout period is changed to 15 second the shortest timeout period that can be set is changed to 5 seconds.				
14.27	1st Mass production			

Technical Bulletin

PAGE: 1/1

Reissued: 25-Jun-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197016b
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Printer			Prepared by: T. Tachibana
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Printer.

Version	Program No.	Effective Date	Availability of RFU
1.04	D2015573F	July 2015 production	Available
1.03	D2015573E	October 2014 production	Available
1.02	D2015573D	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.04	Other changes: Enabled administrators with rights to access "capability", "status", and "supportedPDL" in the printer API (version 1.00 to 2.00). Symptom corrected: If a certain application is installed on the Smart Operation Panel, an SC899 error might occur when the device is recovering from sleep mode.
1.03	Symptom corrected: While printing a job by using Enhanced Locked Print NX v2, the following jobs cannot be spooled on the device. Because of this, the data-in LED does not blink until all of the pages from the current job have finished printing.
1.02	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Nov-14

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197017a

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: RemoteFax			Prepared by: T. Hirakawa
From: 2nd Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the RemoteFax.

Version	Program No.	Effective Date	Availability of RFU
02.00.00	D2015558C	October 2014 production	Available
01.00.00	D2015558B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
02.00.00	Symptom Correction: IP-FAX becomes unavailable if six attempts to connect using H.323 fail, taking more than 10 minutes.
01.00.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/2

Reissued: 22-Jun-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197018e
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Scanner			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Scanner**.

Version	Program No.	Effective Date	Availability of RFU
02.06	D2015571F	July 2015 production	Available
02.05	D2015571E	May 2015 production	Available
02.04	D2015571D	April 2015 production	Available
02.02	D2015571C	December 2014 production	Available
02.01.01	D2015571B	October 2014 production	Available
02.01	D2015571A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
02.06	 Symptom corrected: When Simplified Chinese is selected in the "Insert Additional Email Info" setting in Send Settings, text in an email sent by using Scan to URL is garbled. When the "Start Scanning" button is pressed in the Scan to Me application, scanning is not performed. When user code authentication is set on the device, an authentication error occurs when using an application based on the SmartSDK.
02.05	 Symptom corrected: When using a TWAIN driver in certain software applications, such as Pneumologis, an SC899 error occurs. When a user executes a job in a SmartSDK application after using the Quick Scanner application, the home screen is displayed.
02.04	Symptom corrected: - If user authentication is enabled, the address book cannot be updated from Web Image Monitor when the device is in energy-saving mode.

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 2/**2**

Reissued: 22-Jun-15

Model: Cor-C	:1_SOP	Date: 05-Sep-14	No.: RD197018e
Version	Modified Points or Symptom Corrected		
02.02	Specification Change:		
	- Supported RICOH SmartSDK v1.04.		
	Symptom corrected:		
	- Minor bug correction.		
02.01.01	Other changes:		
	(The program number suffix was updated).		
02.01	1st Mass production		



PAGE: 1/1

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197019
-------------------	-----------------	---------------

Subject: Firmware Release Note: Web Support			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Web Support**.

Version	Program No.	Effective Date	Availability of RFU
2.00	D2015560A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
2.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 25-Jun-15

Model: Cor-C1_SOP	Date: 05-Sep-14	No.: RD197020b
-------------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Web Uapl			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Web Uapl.

Version	Program No.	Effective Date	Availability of RFU
2.02	D2015561C	July 2015 production	Available
2.01	D2015561B	October 2014 production	Available
2.00	D2015561A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
2.02	Symptom corrected: - When rebooting the device after the firmware has been updated, an application that is used for displaying, printing, deleting, or receiving a document on the Document Server might be unresponsive.
2.01	 Symptom corrected: Although the fax function is installed in the device, "Fax Received File" might not be displayed in the "Print Job/Stored File" menu in Web Image Monitor.
2.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/3

Reissued: 02-Jul-15

Model: Cor-C1	Date: 05-Sep-14	No.: RD197021f
---------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: System/Copy			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the System/Copy.

Version	Program No.	Effective Date	Availability of RFU
1.12	D2025550P	July 2015 production	Available
1.11	D2025550N	May 2015 production	Available
1.10	D2025550M	April 2015 production	Available
1.09	D2025550L	December 2014 production	Available
1.08	D2025550K	December 2014 production	Available
1.07	D2025550J	October 2014 production	Available
1.06	D2025550H	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected			
1.12	Symptom corrected:			
	1. If "Display" is selected under "Paper Confirmation for Bypass Tray," printing is available only in LEF.			
	(User Tool -> Printer Features -> System -> Tray Setting Priority -> Paper Confirmation for Bypass Tray)			
	2. When the CTS protection function is enabled, the throughput for the wireless LAN connection is reduced.			
	3. When scanning documents of different sizes with all of the following configured, a send error occurs:			
	 Set the original feed type setting for original orientation to "Readable orientation". 			
	- Enabling "Auto detect" and "Mixed original sizes".			
	- Selecting any of the "Black & White" scanning settings.			
	- Using multi-pass ADF and OCR.			

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**3**

Model: Cor-C1 Date: 05-Sep-14 No.: RD1970						
Version	, 1					
	4. An SC819 error might occur when using network-related functions, such as					
1.11	accessing Web Image Monitor. Symptom corrected:					
1.11	1. Operation panel keys do not work or logout from	m User Authentication	is not possible			
	under the following conditions:A Copy job with a large amount of originals	s is performed				
	- Following this, the user presses the "Rese	t" key or accesses the	All Job Stop screen			
	2. The Quick Scan app may freeze under the following.Scanning is set to display the Preview at the second of the preview.		is boing stored			
	The user displays the Preview after scanning is set to display the Preview after scanning is set to displa		is being stored			
1.10	Symptom corrected:	<u> </u>				
	- SC899 may occur when launching or making a					
	 Key operations may not be recognized when the to the previous screen. 	ne machine returns fro	m System Settings			
	- SC991-00 (Recoverable software operation er	or) may occur.				
	- Reception error may occur with W-NET FAX.	, .				
	- SC672-11 (Controller start up error) may occur					
	 Machine operation not possible after the user t stacked in the ADF to be scanned. 	nes to log out while the	ere are suii originais			
	- The "Mixed" notification is missing from the Co	py Size list under "Cap	pability".			
1.09	Symptom Corrected:		·			
	 When a title information is not displayed when an address book is registered via RICOH Device Manager NX series. Black line issue at edge area may occur early. High-frequency sound of a polygon motor is decreased shortened polygon rotation time. 					
	- SC998 may occur when a devise is restored from energy save mode by pushing a "Checking Status" button.					
	Checking Status Button.					
	Other changes:					
	Supports the Korea Narajantae model.The following SP is added to check estimated in	romain days and usag	o ratio for a wasto			
	toner bottle in SP mode.	emain days and usag	e fallo for a waste			
	P7-624-142 (Part Replacement Operation C					
	Note: If waster toner bottle information displ					
	value is needed to set to "1" after uploading	uns inniware version.				
	- Counter clear buttons in PM counter list in SP	mode are deleted beca	ause they are not			
	used.					
	- "Manual new set unit" button for a waster tone	bottle is added on the	e following			
	- The following SP is added to set a new unit detection for a waster toner bottle manually. SP3-701-142(Manual New Unit Set)					
	Si 5-701-142(ivialidal ivew Offit Set)					
	This firmware correction is dependent on the follow	ing firmware modules.	Please be sure to			
	update it: Engine firmware V.1.09:03 (D2025501) or later					
1.08	Symptom Corrected:	ALGI				
	Guest users (those who do not have authorized IDs or passwords) are able to perform					
	remote jobs via the Web application when SP5-113	3-002 (External Option	al Counter) is			



PAGE: 3/**3**

Model: Cor-C1 Date: 05-Sep-14 No.: RI					
Version	Modified Points or Symptom Corrected				
	enabled.				
1.07	 Symptom corrected: SC899 may occur when creating a searchable PDF document. The Java VM does not boot up at main power ON when SP5-730-001 is enabled. Cannot use Copier function inside Smart SDK app if the Preferred Screen is not set to the Home or Copier. The machine may stall while updating the Address Book if there is no HDD installed, or may stall while updating the controller or VM firmware. The machine may stall ("Printing") if a print job is received just after booting up. 				
	Other changes: 1. The default values of the following SP modes va	were changed as show	/n.		
	 SP3-710-012 (Ini mu count offset): 6,000> 5,912 SP6-116-001 (CrnrStplrMxPrstkShAdj:2K/3KFIN A3 SEF): 0> -1 SP6-116-002 (CrnrStplrMxPrstkShAdj:2K/3KFIN B4 SEF): 0> -1 SP6-116-003 (CrnrStplrMxPrstkShAdj:2K/3KFIN A4 SEF): 0> -1 SP6-116-004 (CrnrStplrMxPrstkShAdj:2K/3KFIN A4 LEF): 0> -1 SP6-116-005 (CrnrStplrMxPrstkShAdj:2K/3KFIN B5 SEF): 0> -1 SP6-116-006 (CrnrStplrMxPrstkShAdj:2K/3KFIN B5 LEF): 0> -1 SP6-116-007 (CrnrStplrMxPrstkShAdj:2K/3KFIN DLT SEF): 0> -1 SP6-116-008 (CrnrStplrMxPrstkShAdj:2K/3KFIN LG SEF): 0> -1 SP6-116-009 (CrnrStplrMxPrstkShAdj:2K/3KFIN LT SEF): 0> -1 SP6-116-010 (CrnrStplrMxPrstkShAdj:2K/3KFIN LT LEF): 0> -1 SP6-116-011 (CrnrStplrMxPrstkShAdj:2K/3KFIN 8K SEF): 0> -1 SP6-116-012 (CrnrStplrMxPrstkShAdj:2K/3KFIN 16K SEF): 0> -1 SP6-116-013 (CrnrStplrMxPrstkShAdj:2K/3KFIN 16K SEF): 0> -1 				
	 The following were changed from SSP to SP SP5-810-001 (SC Rest Fusing SC Reset) SP5-810-002 (SC Rest Hard High Temp. Dete 				
	 SP4-712-001: CIS (CIS GB Adj. Value: R) SP4-713-001: CIS (CIS GB Adj. Value: G) SP4-714-001: CIS (CIS GB Adj. Value: B) 	Clion			
1.06	1st Mass production				



Model: Cor-C1

Technical Bulletin

Date: 05-Sep-14	No.: RD197022

PAGE: 1/1

Subject: Firmware Release Note: aics			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the aics.

Version	Program No.	Effective Date	Availability of RFU
01.00.00	D3A75759A	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
01.00.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.



Model: Cor-C1

Technical Bulletin

Date: 05-Sep-14	No.: RD197023

PAGE: 1/1

Subject: Firmware Release Note: animation			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☒ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the animation.

Version	Program No.	Effective Date	Availability of RFU
29.00	D2025562C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
29.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/**2**

Reissued: 19-Jun-15

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Fax			Prepared by: T. Tachibana
From: 1st Tech Se	rvice Sect., MFP/Printer Tecl	n Service Dept.	
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Fax.

Version	Program No.	Effective Date	Availability of RFU
06.00.00	D2025557H	July 2015 production	Available
05.00.00	D2025557G	April 2015 production	Available
04.00.00	D2025557F	October 2014 production	Available
03.00.00	D2025557E	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
06.00.00	Symptom corrected:
	- The sender name may be printed even when the printing of the sender name is disabled.
05.00.00	Symptom Corrected:
	- A system warning is not displayed when the FAX function is launched.
	- The login screen is not displayed while Basic Authentication is enabled.
	- SC899 (software performance error) may occur when launching Easy FAX.
	- FAX transmission may fail.
	- SC899 (software performance error) may occur on the Main machine if a Remote FAX is sent from the Sub machine.
	 SC899 (software performance error) may occur if the pre-transmission Preview is enabled.
	- The FAX function may not start up following continuous FAX communication.
	- Bug with notices for stored reception files.
04.00.00	Symptom corrected:
	1. SC899 may occur on the main machine if a Remote FAX is sent from the sub

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 2/**2**

Reissued: 19-Jun-15

Model: Cor-C1 Date: 05-Sep-14 No.: RD197024		No.: RD197024c		
Version	Modified Points or Symptom Corrected			
	machine.The machine may freeze (which can only received while performing a Copy job that set for duplex, multi-page, and stapling.		,	
03.00.00	1st Mass production			

Technical Bulletin

PAGE: 1/2

Reissued: 24-Jun-15

Model: Cor-C1	Date: 05-Sep-14	No.: RD197025d

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Network Support			Prepared by: T.Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Network Support.

Version	Program No.	Effective Date	Availability of RFU
14.31	D2025564H	July 2015 production	Available
14.30	D2025564G	May 2015 production	Available
14.29	D2025564F	December 2014 production	Available
14.28	D2025564E	October 2014 production	Available
14.27	D2025564D	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
14.31	Symptom corrected: - When performing IPP printing with the job spool enabled in Mac OS X 10.7 or later and iOS 6 or later, the document is not printed.	
	Other changes: - When a site certificate that uses characters other than those specified by RFC5280 is imported to the device, the device will reject the import.	
14.30	Symptom corrected: - Minor bug correction	
14.29	Symptom corrected: Scan to SMB fails when the display language for the operation panel is set to Catalonian.	

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 24-Jun-15

Model: Cor-C1		Date: 05-Sep-14	No.: RD197025d
Version	Modified Points or Symptom Corrected		
14.28	 Symptom corrected: When the device is in Energy Saver Mode, if information about the network interface for the device is being obtained from the SNMP Manager application, nonexistent errors are recorded in the system logs. When the device repeatedly goes in and out of Energy Saver Mode while the legacy Browser application is running on the operation panel, an SC899 error might occur. 		
Other changes: - When printing from the Windows operating system, if the RAW protocol is the standard TCP/IP port, a significant amount of time might pass until the printed. Because of this, the initial print timeout period is changed to 15 se the shortest timeout period that can be set is changed to 5 seconds. 14.27 1st Mass production			



PAGE: 1/1

Reissued: 07-Apr-15

Model: Cor-C1	Date: 05-Sep-14	No.: RD197026a
---------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: OpePanel			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the OpePanel.

Version	Program No.	Effective Date	Availability of RFU
1.04	D2025563E	May 2015 production	Available
1.03	D2025563D	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.04	 Symptom Corrected: Traditional Chinese: "Print" is incorrectly displayed as "Copy" on the Print Volume Use Limitation screen (System Settings). Portuguese: "Gestão de" is incorrectly displayed as "Selecionar band. papel" on the Program/Change Administrator screen (Printer Features).
1.03	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



•	′	ιОΕ.	17	•	

PAGE: 1/1

Model: Cor-C1	Date: 05-Sep-14	No.: RD197027
---------------	-----------------	---------------

Subject: Firmware Release Note: Data Erase Onb			Prepared by: T. Hirakawa
From: 2nd Tech So			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Data Erase Onb.

Version	Program No.	Effective Date	Availability of RFU
1.00	D2025556	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Мо	dified Points or Symptom Corrected
1.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 25-Jun-15

Model: Cor-C1	Date: 05-Sep-14	No.: RD197028b
---------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Printer			Prepared by: T. Tachibana
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☒ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Printer.

Version	Program No.	Effective Date	Availability of RFU
1.04	D3A75701G	July 2015 production	Available
1.03	D3A75701F	October 2014 production	Available
1.02	D3A75701E	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.04	Other changes: Enabled administrators with rights to access "capability", "status", and "supportedPDL" in the printer API (version 1.00 to 2.00).		
1.03	Symptom corrected: 1. While printing a job by using Enhanced Locked Print NX v2, the following jobs cannot be spooled on the device. Because of this, the data-in LED does not blink until all of the pages from the current job have finished printing.		
1.02	1st Mass production		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 28-Oct-14

Model: Cor-C1	Date: 05-Sep-14	No.: RD197029a	
---------------	-----------------	----------------	--

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: T. Hirakawa		
From: 2nd Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure NOT to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the RemoteFax.

Version	Program No.	Effective Date	Availability of RFU
02.00.00	D2025558D	October 2014 production	Available
01.00.00	D2025558C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
02.00.00	Symptom Correction: IP-FAX becomes unavailable if six attempts to connect using H.323 fail, taking more than 10 minutes.
01.00.00	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/2

Reissued: 22-Jun-15

Model: Cor-C1	Date: 05-Sep-14	No.: RD197030d
---------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: T. Tachibana		
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Scanner.

Version	Program No.	Effective Date	Availability of RFU
01.05	D3A75704H	July 2015 production	Available
01.04	D3A75704G	May 2015 production	Available
01.03	D3A75704F	April 2015 production	Available
01.01.01	D3A75704E	October 2014 production	Available
01.01	D3A75704D	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
01.05	Symptom corrected: - When Simplified Chinese is selected in the "Insert Additional Email Info" setting in Send Settings, text in an email sent by using Scan to URL is garbled.
01.04	 Symptom corrected: When using a TWAIN driver in certain software applications, such as Pneumologis, an SC899 error occurs. When a user executes a job in a SmartSDK application after using the Quick Scanner application, the home screen is displayed.
01.03	Symptom corrected: - If user authentication is enabled, the address book cannot be updated from Web Image Monitor when the device is in energy-saving mode. Other changes: - Supported RICOH SmartSDK v1.04.

[&]quot;Available": The firmware can be updated via RFU or SD card.

RICOH

Technical Bulletin

PAGE: 2/**2**

Model: Cor-C1		Date: 05-Sep-14	No.: RD197030d
Version	n Modified Points or Symptom Corrected		
01.01.01	Other changes:		
	(The program number suffix was updated).		
01.01	01.01 1st Mass production		



PAGE: 1/**1**

Model: Cor-C1	Date: 05-Sep-14	No.: RD197031
---------------	-----------------	---------------

Subject: Firmware	Prepared by: T. Hirakawa		
From: 2nd Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Web Support**.

Version	Program No.	Effective Date	Availability of RFU
1.05	D2025560C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
1.05	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

RICOH

Technical Bulletin

PAGE: 1/1

Reissued: 29-Oct-14

Model: Cor-C1	Date: 05-Sep-14	No.: RD197032a
---------------	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Web Uapl			Prepared by: T. Hirakawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Web Uapl.

Version	Program No.	Effective Date	Availability of RFU
1.04	D2025561D	October 2014 production	Available
1.03	D2025561C	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.04	Symptom corrected: - Although the fax function is installed in the device, "Fax Received File" might not be displayed in the "Print Job/Stored File" menu in Web Image Monitor.
1.03	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 12-Aug-13	No.: RD147044c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been added.

Subject: Firmware Release Note: CSPF			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the CSPF.

Version	Program No.	Effective Date	Availability of RFU
1.08.3	D1501456D_forEDC	December 2013 production	Not Available
1.08.2	D1501456C_forEDC	June 2013 production	Not Available
1.07.1	D1501456B	1st Mass production	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.08.3	Symptom corrected:
	The Copy icon appears later than expected when the Screen Start-up Mode is set to
	"Quick."
1.08.2	Other change:
	Support to local cloud service (JPN model only)
1.07.1	1st Mass production

[&]quot;Available": The firmware can be updated via RFU or SD card.

RICOH

Technical Bulletin

PAGE: 1/8

Reissued: 02-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Aug-13	No.: RD147047v
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: CheetahSystem			Prepared by: Y. Ino
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the CheetahSystem.

For USA/Europe/Asia model

Version	Program No.	Effective Date	Availability of RFU
1.39	D1501440Y	May 2015 production	Not Available
1.38	D1501440X	March 2015 production	Not Available
1.37	D1501440W	December 2014 production	Not Available
1.35	D1501440T	October 2014 production	Not Available
1.34	D1501440S	September 2014 production	Not Available
1.33	D1501440R	August 2014 production	Not Available
1.32	D1501440Q	June 2014 production	Not Available
1.30	D1501440P	April 2014 production	Not Available
1.29	D1501440N	March 2014 production	Not Available
1.28	D1501440M	January 2014 production	Not Available
1.25	D1501440L	December 2013 production	Not Available
1.24	D1501440K	December 2013 production	Not Available
1.22	D1501440J	November 2013 production	Not Available
1.20	D1501440G	October 2013 production	Not Available
1.19	D1501440F	August 2013 production	Not Available
1.17	D1501440E	1st Mass production	Not Available

For China/Taiwan model

Version	Program No.	Effective Date	Availability of RFU
1.39	D1501457Y	May 2015 production	Not Available
1.38	D1501457X	March 2015 production	Not Available
1.37	D1501457W	December 2014 production	Not Available

RICOH

Technical Bulletin

PAGE: 2/8

Reissued: 02-Jun-15

	1ab_SOP/ MET-C1cd _SOP/OR-C2_SOP/Z-	e_SOP/ MET-C1yz_SOP/ ·C2_SOP	Date: 15-Au	g-13	No.: RD147047v
1.35	D1501457T	October 2014 produ	ction	Not Available	
1.34	D1501457S	September 2014 prod	duction	N	ot Available
1.33	D1501457R	August 2014 produ	ction	N	ot Available
1.32	D1501457Q	June 2014 product	tion	N	ot Available
1.30	D1501457P	April 2014 product	ion	N	ot Available
1.29	D1501457N	March 2014 produc	ction	N	ot Available
1.28	D1501457M	January 2014 produ	ction	N	ot Available
1.25	D1501457L	December 2013 prod	uction	N	ot Available
1.24	D1501457K	December 2013 prod	uction	N	ot Available
1.22	D1501457J	November 2013 production Not Availa		ot Available	
1.21	D1501457H	October 2013 production Not Available		ot Available	
1.20	D1501457G	October 2013 produ		N	ot Available
1.19	D1501457F	August 2013 produ	ction	N	ot Available
1.17	D1501457E	1st Mass producti	on	N	ot Available

Note: Definition of Availability of RFU via @Remote

For USA/Europe/Asia model

Version	Modified Points or Symptom Corrected		
1.39	Symptom corrected: 1. "Wi-Fi Direct" in the Wireless & Networks settings has been renamed to "Wireless Direct".		
	 2. The SOP cannot recover from Energy Saver mode or cannot be used during the first two minutes after device start-up under the following conditions: The Proxy settings are enabled on the SOP and, 		
	- The domain name (specified as a proxy server) cannot be resolved.		
1.38	 Symptom corrected: Users may access the app menu screen without Administrator privileges. Apps may take a long time to be installed when the operation panel is connected via direct connection. 		
1.37	Files cannot be forwarded from SOP apps to external Web servers.		
1.37	Symptom corrected: 1. Network connection error may occur (e.g. Browser displays 'Web page not available') when an application attempts to connect to the network, if the screen start up mode is specified to 'quick' and the wireless & networks interface setting is specified to 'machine'.		
1.35	 Symptom corrected: The Copy Interrupt screen is not displayed when the Interrupt key is pressed. [Android App]: An error occurs when trying to download the log data. [Streamline NX] (SDK app): The priority app does not start up when the machine recovers from Energy Saver mode (the LUI and Launcher black screens appear in alternation). [Streamline NX] (SDK app): The following occurs after logging out of Streamline NX: A different SDK app is displayed and the user cannot switch over to another app, or A different SDK app is displayed, followed by Streamline NX 		
1.34	 Symptom corrected: [Operation Panel Browser]: Cannot print except when the language is set to English or Japanese. [Operation Panel Browser]: Cannot print if the user logs in with a blank password. 		

[&]quot;Available": The firmware can be updated via RFU or SD card.

[&]quot;Not available": The firmware can only be updated via SD card.



PAGE: 3/8

	ET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/ r-C1_SOP/OR-C2_SOP/Z-C2_SOP	Date: 15-Aug-13	No.: RD147047v	
Version	Modified Points or Symptom Corrected			
	3. Machine does not enter Energy Saver mode for a while after the user repeatedly logs in			
	and logs out quickly.			
	4. The Home screen is displayed instead of the priority app when "Ubiquitech" has been set			
	as the priority app, and the machine is awoken from Energy Saver with a card login.			
	5. "Browser" appears on the settings screen if an			
	Favorites (RAC ICE, OSK or eValue) has been	set as the priority app).	
	6. Operation panel freezes/stalls if the machine en	nters or recovers from	Energy Saver	
	mode during displaying the copy interrupt scree			
	7. The login screen is not displayed after logging			
	8. No machine operations are possible following a			
	9. Cannot login if the timer sounds while the pass			
	password-embedded IC cards is being displaye			
	10. Logout is possible when the logout lock is enab			
	11. The icon for the RIS app. is not displayed on the	e Home screen when	logging in via	
	Streamline NX.	with an IC agent to at -40	or logging out from	
	12. Cannot login or logout if the user logs back in w	vith an ic card just and	er logging out from	
	the System Settings screen. 13. SC998 occurs when card authentication package.	halleteni ei an		
	14. The Home screen for the Smart Operation panel		achine is brought	
	out of Energy Save mode just after it enters the			
	15. Cannot logout (only login button is displayed) if			
	signs in via a customized UI authentication app		ood mino trio door	
	16. The operation panel stalls (screen turns black)		atedly put into and	
	taken out of Energy Saver mode following a controller reboot in a customized			
	authentication environment.			
	17. The machine stalls if the [Home] button is press			
	transition to Energy Saver mode (following the	pressing of the Strean	nline NX Energy	
	Saver button).			
	18. Machine cannot enter Energy Saver mode while	e Streamline NX conti	nues to operate.	
1.33	Symptom corrected:			
	"Commencing forced shut-down" is displayed on the	e Smart Operation Pa	nel when the	
4.00	machine is turned ON.			
1.32	Symptoms corrected:	oon mada dua ta last.	ogo ourront	
	 Cannot return to Ready/stand-by mode from SI An error occurs when processing the SSID and 	•	•	
	2. An error occurs when processing the SSID and3. Cannot access NAT connection in quick recove		unetinetwork.	
	4. Icons do not show up after reconnection.	лу.		
	5. Incorrect user account access rights are sent to	the SSDK application	n.	
	a	o OODIX application		
	Other changes:			
	Supports Web application API V1.02.			
	2. Supports QR code applications			
	3. The WiFi channel was changed.			
	4. G1.5 system remote F/W update			
1.30	Symptom corrected:			
	Printing from the browser (Smart Operation Pale)	nel) fails if the user ha	s signed in with a	
	multi-byte user ID and password.			
	2. A user account without access rights to the bro			
	authentication UI customized app as having the	ese access rights ("Au	thorized for	



PAGE: 4/8

	ET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/ or-C1_SOP/OR-C2_SOP/Z-C2_SOP	Date: 15-Aug-13	No.: RD147047v
Version	Modified Points or Syn	nptom Corrected	
	browsing"). 3. An error dialog is displayed and login is not pour user name.	ssible if the user tries	the login without a
	Other changes: 1. Web application API V1.01 2. Supports business sineage apps for the Smart	Operation Panel.	
1.29	Speification Change 1. Supports Wi-Fi Direct Printing		
	 Error Corrected: Garbled Chinese characters Data-in LED turns is ON when the machine en machine reboot. Data-in LED turns ON when the engine reache (turned OFF/ON) during a job. The machine does not recover from Energy Satistical Englishment of the Storm out of Simple Copy mode. The previous screen appears if the user logs of Display does not return to Home screen if the History tab is pressed. Wording errors in several languages were corror to Stop key does not respond while the user is logated. LUI is displayed when a system reset is performation. 	es off status if the made aver mode. p key is pressed while the pressed while the state of the	chine is rebooted e the user is logged ailed' screen. ed right after the Jol
1.28	recovers from Sleep mode. Specification change:		
	Added support for using external tools to install app	olications on the Sma	rt Operation Panel.
1.25	Symptom corrected: 1. Duplicates of the Printer, Scanner, and FAX icc OFF/ON after the display language is changed		main power is turne
	Other changes: 2. The machine hard disk can now be used by ap Operation Panel.	plications displayed	on the Smart



PAGE: 5/8

Reissued: 02-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Aug-13	No.: RD147047v
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected
	2. The beep sound can still be heard even when the Warm-up Beeper setting (User Tools) is turned OFF.
1.20	 Symptom corrected: Some touch panel coordinates are shifted. The SC screen is not displayed and the Home key does not respond if an SC error occurs while the status confirmation screen is displayed.
1.19	Symptom corrected: 1. Usernames registered using simplified Chinese characters will appear garbled in the upper and lower banners after login. 2. Minor bug correction
1.17	1st Mass production

For China/Taiwan model

Version	Modified Points or Symptom Corrected
1.39	 Symptom corrected: "Wi-Fi Direct" in the Wireless & Networks settings has been renamed to "Wireless Direct". The SOP cannot recover from Energy Saver mode or cannot be used during the first two minutes after device start-up under the following conditions:
1.38	 The domain name (specified as a proxy server) cannot be resolved. Symptom corrected: Users may access the app menu screen without Administrator privileges. Apps may take a long time to be installed when the operation panel is connected via direct connection. Files cannot be forwarded from SOP apps to external Web servers.
1.37	Symptom corrected: 1. Network connection error may occur (e.g. Browser displays 'Web page not available') when an application attempts to connect to the network, if the screen start up mode is specified to 'quick' and the wireless & networks interface setting is specified to 'machine'.
1.35	 Symptom corrected: The Copy Interrupt screen is not displayed when the Interrupt key is pressed. [Android App]: An error occurs when trying to download the log data. [Streamline NX] (SDK app): The priority app does not start up when the machine recovers from Energy Saver mode (the LUI and Launcher black screens appear in alternation). [Streamline NX] (SDK app): The following occurs after logging out of Streamline NX: A different SDK app is displayed and the user cannot switch over to another app, or A different SDK app is displayed, followed by Streamline NX
1.34	 Symptom corrected: [Operation Panel Browser]: Cannot print except when the language is set to English or Japanese. [Operation Panel Browser]: Cannot print if the user logs in with a blank password. Machine does not enter Energy Saver mode for a while after the user repeatedly logs in and logs out quickly. The Home screen is displayed instead of the priority app when "Ubiquitech" has been set



PAGE: 6/8

	ET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/ r-C1_SOP/OR-C2_SOP/Z-C2_SOP	Date: 15-Aug-13	No.: RD147047v	
Version	Modified Points or Symptom Corrected			
Version	 as the priority app, and the machine is awoken from Energy Saver with a card login. 5. "Browser" appears on the settings screen if an app that uses the MFP browser's Favorites (RAC ICE, OSK or eValue) has been set as the priority app. 6. Operation panel freezes/stalls if the machine enters or recovers from Energy Saver mode during displaying the copy interrupt screen. 7. The login screen is not displayed after logging out of Stren. 8. No machine operations are possible following a cancelled login. 9. Cannot login if the timer sounds while the password login screen for 			
	password-embedded IC cards is being displayed. 10. Logout is possible when the logout lock is enabled. 11. The icon for the RIS app. is not displayed on the Home screen when logging in via Streamline NX.			
	 Cannot login or logout if the user logs back in with an IC card just after logging out from the System Settings screen. SC998 occurs when card authentication package is installed. The Home screen for the Smart Operation panel is displayed if the machine is brought out of Energy Save mode just after it enters the mode via Streamline NX. Cannot logout (only login button is displayed) if the Home key is pressed while the user signs in via a customized UI authentication app. The operation panel stalls (screen turns black) if the machine is repeatedly put into and taken out of Energy Saver mode following a controller reboot in a customized authentication environment. The machine stalls if the [Home] button is pressed just as the screen turns dark to transition to Energy Saver mode (following the pressing of the Streamline NX Energy Saver button). 			
1.33	18. Machine cannot enter Energy Saver mode while Streamline NX continues to operate. Symptom corrected "Commencing forced shut-down" is displayed on the Smart Operation Panel when the machine is turned ON.			
1.32	Symptoms corrected: 1. Cannot return to Ready/stand-by mode from S 2. An error occurs when processing the SSID and 3. Cannot access NAT connection in quick recov 4. Icons do not show up after reconnection. 5. Incorrect user account access rights are sent to	d password of a Wi-Fi o ery.	direct network.	
	Other changes: 1. Supports Web application API V1.02. 2. Supports QR code applications 3. The WiFi channel was changed. 4. G1.5 system remote F/W update			
1.30	 Symptom corrected: Printing from the browser (Smart Operation Pamulti-byte user ID and password. A user account without access rights to the browsing uthentication UI customized app as having the browsing. An error dialog is displayed and login is not pouser name. 	owser may be displaye ese access rights ("Au	d inside the thorized for	



PAGE: 7/8

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Aug-13	No.: RD147047v
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected
	Other changes:
	1. Web application API V1.01
4.00	2. Supports business sineage apps for the Smart Operation Panel.
1.29	Error Corrected:
	Garbled Chinese characters
	2. Data-in LED turns is ON when the machine enters Energy Saver mode following a
	machine reboot.
	3. Data-in LED turns ON when the engine reaches off status if the machine is rebooted
	(turned OFF/ON) during a job.
	4. The machine does not recover from Energy Saver mode.5. Translation errors in Russian.
	5. Translation errors in Russian.6. Job Stop screen is not displayed when the Stop key is pressed while the user is logged
	out of Simple Copy mode.
	7. The previous screen appears if the user logs out from the 'linkage failed' screen.
	8. Display does not return to Home screen if the Home button is pressed right after the Job
	History tab is pressed.
	9. Wording errors in several languages were corrected (Cloud FAX).
	10. Stop key does not respond while the user is logged out.
	11. LUI is displayed when a system reset is performed after completing import/export.
	12. Display does not return to the Home screen if the Home key is pressed after the machine
	recovers from Sleep mode.
1.28	Other changes:
	Added support for using external tools to install applications on the Smart Operation Panel.
1.25	Symptom corrected:
	1. Duplicates of the Printer, Scanner, and FAX icons appear when the main power is turned
	OFF/ON after the display language is changed.
	Other changes:
	2. The machine hard disk can now be used by applications displayed on the Smart
	Operation Panel.
	IMPORTANT: To apply this change, update the System/Copy firmware to v3.00 (D1485550K/D1465550L) or later.
1.24	Symptom corrected:
1.24	The Smart Operation Panel unit does not reach the Ready condition.
	The orian operation raner unit does not reach the ready condition.
	Other changes:
	Some words in Portuguese have been revised in accordance with new spelling changes
	made to the Portuguese language.
1.22	Symptom corrected:
	1. The application icon does not respond after the machine reboots automatically after an
	SC.
	2. The beep sound can still be heard even when the Warm-up Beeper setting (User Tools) is
	turned OFF.
	Important:
	These firmware changes only apply to the China (CHN) model (only this model is supported).
1.21	Symptom corrected:
	1. The browser displays the page that was last viewed in the previous session if the user



PAGE: 8/8

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Aug-13	No.: RD147047v
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected
	opens the default browser after another has logged out, or after the machine has auto-reset itself.
	The display language is changed but the name of the ESA application remains displayed in the first language.Important:
	The above changes apply only to the CHN model.
1.20	 Symptom corrected: Some touch panel coordinates are shifted. The SC screen is not displayed and the Home key does not respond if an SC error occurs while the status confirmation screen is displayed.
1.19	 Symptom corrected: 1. Usernames registered using simplified Chinese characters will appear garbled in the upper and lower banners after login. 2. Minor bug correction
1.17	1st Mass production



PAGE: 1/1

Reissued: 01-Oct-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Aug-13	No.: RD147048e
COR-C1_SOP/OR-C2_SOP/Z-C2_SOP	_	

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Banner for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Banner for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.12	D1501448G_forEDC	October 2014 production	Not Available
1.11	D1501448F_forEDC	June 2014 production	Not Available
1.10	D1501448E_forEDC	March 2014 production	Not Available
1.09	D1501448D_forEDC	January 2014 production	Not Available
1.08	D1501448C_forEDC	August 2013 production	Not Available
1.07.2	D1501448B_forEDC	1st Mass production	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.12	Symptom corrected:		
	The operational panel display cannot be switched to the FAX screen while the ECO		
	screen is being displayed.		
1.11	Specification change:		
	Supports the Function Priority setting.		
1.10	Error Correction:		
	Translation errors in Russian were corrected.		
1.09	Symptom corrected:		
	- Minor bug correction		
1.08	Symptom corrected:		
	The login name is spelled incorrectly if the user logs in using a simplified Chinese user		
	name.		
1.07.2	1st Mass production		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147054c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: ClockWidget for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **ClockWidget** for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.06	D1501453B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.06	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147057c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: LanguageWidget for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Application Update Release:

Smart Operation Panel

- · This application is for use with the Smart Operation Panel.
- For the update procedure, see the System Maintenance section of the Smart Operation Panel Type M3 service manual.

This RTB has been issued to announce the firmware release information for the LanguageWidget for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.10	D1501454B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can be updated via SD card or eDC.

Version	Modified Points or Symptom Corrected
1.10	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 26-Nov-13	No.: RD147064d
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: START_RICOH for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Application Update Release:

Smart Operation Panel

- This application is for use with the Smart Operation Panel.
- · For the update procedure, see the System Maintenance section of the Smart Operation Panel Type M3 service manual.

This RTB has been issued to announce the firmware release information for the **START_RICOH** for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.25	D1501435C_forEDC	December 2013 production	Not Available
1.22	D1501435B_forEDC	November 2013 production	Not Available
1.17.1	D1501435A_forEDC	June 2013 production	Not Available
-	D1501435_forEDC	1st Mass production	Not Available

[&]quot;Not available": The firmware can be updated via SD card or eDC.

Version	Modified Points or Symptom Corrected
1.25	Other changes:
	Minor changes were applied for the Japanese domestic model.
1.22	Other changes:
	The icon for the photo manager app was added to the launcher screen for "start.ricoh".
1.17.1	Other change:
	The design of the "start.ricoh" icon displayed on the home screen was changed.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147066d
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Subject: Firmware Release Note: ScanToME for eDC			Prepared by: N. Yoshida
From: 1st Tech Se			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **ScanToME for eDC**.

Version	Program No.	Effective Date	Availability of RFU
1.10	D1501444D_forEDC	January 2014 production	Not Available
1.09	D1501444C_forEDC	December 2013 production	Not Available
1.08	D1501444B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.10	Symptom corrected:
	- Minor bug correction
1.09	Other changes: - The Smart Operation Panel supports unified Portuguese.
1.08	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/2

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147067c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been added.

Subject: Firmware Release Note: SimpleFAX			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SimpleFAX for eDC.**

Version	Program No.	Effective Date	Availability of RFU
1.28	D1501447D_forEDC	March 2014 production	Not Available
1.23	D1501447C_forEDC	December 2013 production	Not Available
1.11	D1501447B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.28	Error Correction
	1. The Simple FAX recipient input screen may turn black in the history full or job near-full conditions.
	2. The Simple FAX may stall when one address is selected after 500 or more destinations are selected.
	3. An error occurs 90 seconds after the machine is put into Silent mode directly from the destination input screen, and the machine displays the Simple FAX screen (instead of the Home screen) when recovering from Silent mode.
1.23	Symptom corrected:
	1. "Unreadable Direction" cannot be selected after the Original Orientation is changed from this setting to "Readable Direction".
	Other changes:
	2. Some words in Portuguese have been revised in accordance with new spelling changes made to the Portuguese language.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/2

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP

Date: 15-Nov-13
No.: RD147067c

Version	Modified Points or Symptom Corrected
1.11	Initial release



PAGE: 1/1

Reissued: 05-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147071c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: TonnerWidget for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Application Update Release:

Smart Operation Panel

- · This application is for use with the Smart Operation Panel.
- For the update procedure, see the System Maintenance section of the Smart Operation Panel Type M3 service manual.

This RTB has been issued to announce the firmware release information for the **TonnerWidget** for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.07.1	D1501455B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can be updated via SD card or eDC.

Version	Modified Points or Symptom Corrected
1.07.1	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/2

Reissued: 21-Nov-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147072h
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: SimpleCopy for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SimpleCopy for eDC.**

Version	Program No.	Effective Date	Availability of RFU
1.17	D1501445H_forEDC	October 2014 production	Not Available
1.16	D1501445G_forEDC	June 2014 production	Not Available
1.14	D1501445F_forEDC	March 2014 production	Not Available
1.13	D1501445E_forEDC	December 2013 production	Not Available
1.12	D1501445D_forEDC	November 2013 production	Not Available
1.11	D1501445C_forEDC	October 2013 production	Not Available
1.10	D1501445B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected			
1.17	 Symptom corrected: The Smart Operation Panel stalls when the machine recovers from Energy Saver mode if the user booted up Simple Copy from the app. history list when the machine entered Energy Saver. The following error message is displayed if the user boots up Simple Copy just after the machine enters Energy Saver mode: "Cannot make copies. The function selected cannot be configured. Please try again." 			
1.16	Symptom corrected: 1. The Copy zoom setting was changed from 「82% A4->B5 B4->B5」 to 「82% B4->A4 B5->A5」.			

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 21-Nov-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147072h
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected
	Other changes: 2. The specification was changed for the machine's error notification to the Flair API when the machine is in Simple Copy mode.
1.14	Other changes: Supports business signage apps for the Smart Operation Panel.
1.13	Other changes: Some words in Portuguese have been revised in accordance with new spelling changes made to the Portuguese language.
1.12	Symptom corrected: Minor bug correction
1.11	Symptom corrected: [MP C8002/6502 series only]: The replacement alert for the lubricant bar is not displayed at bar replacement, and the machine cannot perform any jobs.
1.10	Initial release



PAGE: 1/2

Reissued: 16-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 27-Dec-13	No.: RD147087g
COR-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: SDKService for eDC			Prepared by: Y. Ino
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SDKService for eDC**.

Version	Program No.	Effective Date	Availability of RFU
1.06.01	D1501437F_forEDC	May 2015 production	Not Available
1.05.00	D1501437E_forEDC	October 2014 production	Not Available
1.04.00	D1501437D_forEDC	September 2014 production	Not Available
1.03.09	D1501437C_forEDC	June 2014 production	Not Available
1.02.01	D1501437B_forEDC	March 2014 production	Not Available
1.01.05	D1501437A_forEDC	March 2014 production	Not Available
1.01	D1501437_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.06.01	 Symptom corrected: The operational panel display may return to the Home screen before the scanning job is finished. The machine may not recover from Energy Saver mode. When repeatedly transitioning to and from energy-saving mode, the SDKService process might suffer from a memory leak.
1.05.00	Other changes: - Supported RICOH SmartSDK v1.04.
1.04.00	Other changes: - Supported RICOH SmartSDK v1.03.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 16-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 27-Dec-13	No.: RD147087g
COR-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected
1.03.09	Specification change
	- Supports Web application API V1.02.
	Other changes:
	- Supported RICOH SmartSDK v1.02.
1.02.01	Specification Change:
	- Web application API V1.01
1.01.05	Symptom corrected
	The following may occur after the user awakens the machine from Energy Saver mode
	from inside Web Image Monitor:
	- Web Image Monitor is unable to obtain the machine status information from the
	machine's Web application
	- The LCD touch panel takes about 10 minutes to come on line
1.01	Initial release



PAGE: 1/2

Reissued: 16-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 14-Feb-14	No.: RD147096f
COR-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Web Browser NX for eDC			Prepared by: Y. Ino
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Web Browser NX for eDC**.

Version	Program No.	Effective Date	Availability of RFU
1.402.0	D1501434F_forEDC	May 2015 production	Not Available
1.401.0	D1501434E_forEDC	October 2014 production	Not Available
1.301.0	D1501434DforEDC	October 2014 production	Not Available
1.201.0	D1501434CforEDC	June 2014 production	Not Available
1.101.0	D1501434B	March 2014 production	Not Available
1.02.0	D1501434A	March 2014 production	Not Available
1.01.0	D1501434_forEDC	1st Mass production	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.402.0	Symptom corrected: - When a print job or scan job is being executed, the System Auto Reset timer might not be set.
1.401.0	Other changes: - Supported RICOH SmartSDK v1.04.
1.301.0	Other changes: - Supported RICOH SmartSDK v1.03.
1.201.0	Other changes: - Supported RICOH SmartSDK v1.02.
1.101.0	Other changes: - Supported APIs for web applications v1.01.
1.02.0	Specification change

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/2

Reissued: 16-Jun-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/
COR-C1_SOP/OR-C2_SOP/Z-C2_SOP

Date: 14-Feb-14

No.: RD147096f

Version	Modified Points or Symptom Corrected
	The wording "What Is Web Browser NX?" is displayed after the browser NX application
	boots up.
1.01.0	1st Mass production



PAGE: 1/1

Reissued: 04-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 03-Sep-14	No.: RD147122a
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: CH1a_QRCodeforSDC for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the CH1a_QRCodeforSDC for eDC.

Version	Program No.	Effective Date	Availability of RFU
1.0.0	D1501429_forEDC	1st Mass production	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.0.0	- Initial release.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 10-Oct-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147051d
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: Announce for eDC		Prepared by: N. Yoshida	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Announce for eDC**.

Version	Program No.	Effective Date	Availability of RFU
1.10	D1501449E_forEDC	October 2014 production	Not Available
1.09	D1501449D_forEDC	March 2014 production	Not Available
1.08.1	D1501449A_forEDC	March 2014 production	Not Available
1.07.1	D1501449B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.10	Symptom corrected: Cannot close the ECO screen if the FAX Substitute Reception button is pressed.
1.09	Japanese domestic only
1.08.1	Error Correction Wrong translation in Russian
1.07.1	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 19-Sep-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147055b
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: IWnnIME for eDC		Prepared by: N. Yoshida	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **IWnnIME for eDC.**

Version	Program No.	Effective Date	Availability of RFU
2.1.7	D1501452_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
2.1.7	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/2

Reissued: 08-Apr-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/	Date: 29-Nov-13	No.: RD147060i
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: LegacyUI		Prepared by: N. Yoshida	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Application Update Release:

Smart Operation Panel

- · This application is for use with the Smart Operation Panel.
- · For the update procedure, see the System Maintenance section of the Smart Operation Panel Type M3 service manual.

This RTB has been issued to announce the firmware release information for the **LegacyUI**.

Version	Program No.	Effective Date	Availability of RFU
1.27	D1501443P_forEDC	March 2015 production	Not Available
1.26	D1501443N_forEDC	October 2014 production	Not Available
1.25	D1501443M_forEDC	June 2014 production	Not Available
1.24	D1501443L_forEDC	June 2014 production	Not Available
1.23	D1501443K_forEDC	April 2014 production	Not Available
1.22	D1501443J_forEDC	March 2014 production	Not Available
1.21	D1501443H_forEDC	December 2013 production	Not Available
1.19	D1501443F_forEDC	October 2013 production	Not Available
1.18	D1501443E_forEDC	1st Mass production	Not Available

[&]quot;Not available": The firmware can be updated via SD card or eDC.

Version	Modified Points or Symptom Corrected
1.27	Symptom corrected: A system auto-reset occurs while operations are being performed on the operation panel.
1.26	 Symptom corrected: Cannot return to the Streamline NX login screen if the machine repeatedly enters and exits Energy Saver mode. The screen will turn black if the user logs in via card authentication while the Streamline NX is in Energy Saver mode.

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/2

Reissued: 08-Apr-15

Model: MET-C1ab_SOP/ MET-C1cde_SOP/ MET-C1yz_SOP/
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP

Date: 29-Nov-13

No.: RD147060i

Version	Modified Points or Symptom Corrected		
	Modified Points or Symptom Corrected		
1.25	Symptom corrected:		
	1. Screen freezes with the message "Please Wait" in legacy application after legacy UI		
	data is updated.		
	Other changes:		
	2. Supports the SDK/J application priority setting.		
1.24	Symptom corrected:		
	[Smart Operation Panel only]: The machine may not recover from Energy Saver mode.		
1.23	Other changes:		
	Deleted unnecessary function to print out event logs.		
1.22	Symptom collected		
	The display freezes if the machine is repeatedly put into and then recovered from Energy		
	Saver mode from the Smart Operation Panel.		
1.21	Symptom corrected:		
	The icon for an SDK application disappears from the display when the machine recovers		
	from Energy Saver mode.		
1.19	Other changes:		
	A touch screen function was added to the preview screen.		
	IMPORTANT: To apply the above change, in addition to this firmware, make sure to update		
	the System/Copy firmware to Ver.2.24 or later and all applications that use this feature to the		
	supported versions.		
1.18	1st Mass production		
1.10	13t Mado production		



PAGE: 1/2

Reissued: 19-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147069e
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been added.

Subject: Firmware Release Note: StateInfo for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **StateInfo for eDC**.

Version	Program No.	Effective Date	Availability of RFU
1.20	D1501450H_forEDC	June 2014 production	Available
1.16	D1501450F_forEDC	March 2014 production	Available
1.13	D1501450E_forEDC	January 2014 production	Available
1.12	D1501450D_forEDC	December 2013 production	Available
1.11	D1501450C_forEDC	October 2013 production	Available
1.10	D1501450B_forEDC	Initial release	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.20	Specification Change:		
	Supported priority application start-up		
1.16	Error Correction		
	1. The display returns to the Home screen (when it should not).		
	2. Translation errors in Russian were corrected.		
	Two-byte text characters appear in tabs.		
1.13	Symptom corrected:		
	- Minor bug correction		
1.12	Other changes:		
	Some words in Portuguese have been revised in accordance with new spelling changes		
	made to the Portuguese language.		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**2**

Reissued: 19-Sep-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147069e
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

Version	Modified Points or Symptom Corrected		
1.11	Symptom corrected:		
	The status display window does not close after the machine reboots automatically due to		
	an SC.		
1.10	Initial release		



PAGE: 1/1

Reissued: 19-Sep-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 24-Jan-14	No.: RD147090c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: PersonalizationService for eDC			Prepared by: N. Yoshida
From: Connectivity Support Sect., Solution Support Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Application Update Release:

Smart Operation Panel

- · This application is for use with the Smart Operation Panel.
- For the update procedure, see the System Maintenance section of the Smart Operation Panel Type M3 service manual.

This RTB has been issued to announce the firmware release information for the **PersonalizationService for eDC.**

Version	Program No.	Effective Date	Availability of RFU
1.29.1	D1501433B_forEDC	March 2014 production	Not Available
1.28	D1501433A	January 2014 production	Not Available
1.25	D1501433_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can be updated via SD card or eDC.

Version	Modified Points or Symptom Corrected		
1.29.1	Specification Change		
	 Start.ricoh can be specified as the storage location for Personalization Service information. 		
	2. Technicians can now issue Tenant IDs and Tenant Passwords for start.ricoh.		
	3. In cases where Lynx or start.ricoh is specified as the place to save information, the history log data of client application can be saved to this place.		
1.28	Symptom corrected:		
	- Minor bug correction		
1.25	Initial release		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 1/1

Reissued: 19-Sep-14

Model: MET-C1ab_SOP/MET-C1cde_SOP/MET-C1yz_SOP/	Date: 24-Jan-14	No.: RD147091b
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: iWnnIME_Greek for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **iWnnIME_Greek** for eDC.

Version	Program No.	Effective Date	Availability of RFU
2.1.7	D1501436_forEDC	Initial release	Not Available

[&]quot;Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
2.1.7	Spec change:
	Supported Greek characteristic IME

RICOH

Technical Bulletin

PAGE: 1/15

Reissued:	17-֊	Jun-15
-----------	------	--------

Model: Cor-C1_SOP	Date: 05-Nov-14	No.: RD197033g
-------------------	-----------------	----------------

RTB Reissue

The items in **Red Bold italics** have been altered from previous versions or freshly added in this time release.

Subject: Firmware	Release Note: package_AL	Prepared by: T. Tachibana	
From: 1st Tech Se			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	∑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the package_ALL.

Version	Program No.	Effective Date	Availability of RFU
1.50	D2015506G	June 2015 production	Available
1.40	D2015506F	May 2015 production	Available
1.30	D2015506E	May 2015 production	Available
1.20	D2015506D	April 2015 production	Available
1.10	D2015506C	February 2015 production	Available
1.09	D2015506B	December 2014 production	Available
1.08	D2015506A	December 2014 production	Available
1.07	D2015506	October 2014 production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.50	PACKAGE RELEASE		
	This package release contains the following firmware.		
	For the further description of changes made, see the Release Notes for	each firmware.	
	Program No. D2015550M		
	Version 1.11		
	Firmware System/Copy		
	Program No. D2015557F		
	Version 05.00.00		
	Firmware Fax		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**15**

Model: Cor-C1_SOP		Date: 05-Nov-14	No.: RD197033g	
Version		Modified Points or Sy	mptom Corrected	
	Program No.			
	Version	02.00.00		
	Firmware	RemoteFax		
	Program No.	D2015564F		
	Version	14.30		
	Firmware	Network Support		
	Broarom No	D20455725		
	Program No. Version	1.03		
	Firmware	Printer		
	Program No.			
	Version	1.03		
	Firmware	Printer		
	Program No.	D2025559C		
	Version	02.00.00		
	Firmware	GWFCU3.8-7(WW)		
	Program No.			
	Version Firmware	2.00		
	Filliware	Web Support		
	Program No.	D2015561B		
	Version	2.01		
	Firmware	Web Uapl		
	Program No.	D2015562A		
	Version	2.00		
	Firmware	animation		
	Program No.			
	Version	1.05		
	Firmware	NetworkDocBox		
	Program No.	D2025566E		
	Version	1.06		
	Firmware	PCL		
	Program No.	D2A75702B		
	Version	3.16.7		
	Firmware	RPCS		
	Program No.			
	Version	02.05		
	Firmware	Scanner		
	Program No.	D3A75733B		
	Version	1.02		
	Firmware	PDF		



PAGE: 3/**15**

Model: Cor-C1	I_SOP		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or Sy	mptom Corrected	
	Program No. Version	D3A75754D 1.04.00		
	Firmware	browser		
	Program No.			
	Version Firmware	08 SG3-ND		
	Program No.			
	Version	3.16.8		
	Firmware	RPCS		
	Program No. Version	D3A75705C 1.04		
	Firmware	PCL		
	Program No.			
	Version Firmware	1.02 PDF		
	Program No.	D2025501F		
	Version	1.12:03		
	Firmware	Engine		
	Program No. Version	D2025554D F.23		
	Firmware	PowerSaving Sys		
1.40	PACKAGE RE			
		elease contains the following Firm description of changes made, see		each Firmware.
	Program No.	D2015550M		
	Version1.11 Firmware	System/Copy		
	Program No. Version05.00.0	D2015557F 00		
	Firmware	Fax		
	Program No.	D2015558C		
	Version02.00.0 Firmware	RemoteFax		
	Program No.	D2015564F		
	Version14.30 Firmware	Network Support		
	Program No. Version1.03	D2015572E		
	Firmware	Printer		
<u> </u>	<u> </u>			



echnical Bulletin Page: 4/15

Reissued: 17-Jun-15 Model: Cor-C1 SOP Date: 05-Nov-14 No.: RD197033g Version **Modified Points or Symptom Corrected** D2015573E Program No. Version1.03 Firmware Printer Program No. D2025559C Version02.00.00 Firmware GWFCU3.8-7(WW) Program No. D2015560A Version2.00 Firmware Web Support Program No. D2015561B Version2.01 Firmware Web Uapl Program No. D2015562A Version2.00 Firmware animation Program No. D2025565H Version1.05 Firmware NetworkDocBox Program No. D2025566E Version1.06 Firmware PCL Program No. D3A75703B Version3.16.7 Firmware **RPCS** Program No. D2015571E Version02.05 Firmware Scanner Program No. D3A75733B Version1.02 Firmware PDF Program No. D3A75754D Version1.04.00 Firmware browser D3A75702C Program No. Version3.16.8 Firmware **RPCS** D3A75705C Program No. Version1.04 Firmware **PCL**



PAGE: 5/**15**

Model: Cor-C			Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or Sy	mptom Corrected	
	Program No.	D3A75732B	•	
	Version1.02 Firmware	PDF		
	Program No. Version1.11:0	D2025501E		
	Firmware	Engine		
	Program No. VersionF.23	D2025554D		
	Firmware	PowerSaving Sys		
1.30		ELEASE elease contains the following Firmwa description of changes made, see the		ch Firmware.
	Program No. Version Firmware	D2015550L 1.10 System/Copy		
	Program No. Version Firmware	D2015557F 05.00.00 Fax		
	Program No. Version Firmware	D2015558C 02.00.00 RemoteFax		
	Program No. Version Firmware	D2015564E 14.29 Network Support		
	Program No. Version Firmware	D2015572E 1.03 Printer		
	Program No. Version Firmware	D2015573E 1.03 Printer		
	Program No. Version Firmware	D2025559C 02.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2015560A 2.00 Web Support		
	Program No. Version Firmware	D2015561B 2.01 Web Uapl		
	Program No. Version Firmware	D2015562A 2.00 animation		



Reissued: 17-Jun-15

Model: Cor-C1_SOP Date: 05-Nov-14 No.: RD197033g

PAGE: 6/15

woder. Cor-C	1_001	Date. 05-Nov-14 No.: RD197033g
Version		Modified Points or Symptom Corrected
	Program No. Version Firmware	D2025565H 1.05 NetworkDocBox
	Program No. Version Firmware	D2025566E 1.06 PCL
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS
	Program No. Version Firmware	D2015571D 02.04 Scanner
	Program No. Version Firmware	D3A75733B 1.02 PDF
	Program No. Version Firmware	D3A75754D 1.04.00 browser
	Program No. Version Firmware	D3A75702C 3.16.8 RPCS
	Program No. Version Firmware	D3A75705C 1.04 PCL
	Program No. Version Firmware	D3A75732B 1.02 PDF
	Program No. Version Firmware	D2025501E 1.11:03 Engine
	Program No. Version Firmware	D2025554D F.23 PowerSaving Sys
1.20	PACKAGE RI	
	This package For the further	release contains the following Firmware. r description of changes made, see the Release Notes for each Firmware.
	Program No. Version Firmware	D2015550L 1.10 System/Copy
	Program No. Version	D2015557F 05.00.00



PAGE: 7/15 Reissued: 17-Jun-15

Model: Cor-C	1_SOP		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or S	Symptom Corrected	
	Firmware	Fax		
	Program No. Version Firmware	D2015558C 02.00.00 RemoteFax		
	Program No. Version Firmware	D2015564E 14.29 Network Support		
	Program No. Version Firmware	D2015572E 1.03 Printer		
	Program No. Version Firmware	D2015573E 1.03 Printer		
	Program No. Version Firmware	D2025559C 02.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2015560A 2.00 Web Support		
	Program No. Version Firmware	D2015561B 2.01 Web Uapl		
	Program No. Version Firmware	D2015562A 2.00 animation		
	Program No. Version Firmware	D2025565H 1.05 NetworkDocBox		
	Program No. Version Firmware	D2025566E 1.06 PCL		
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS		
	Program No. Version Firmware	D2015571D 02.04 Scanner		
	Program No. Version	D3A75733B 1.02		



PAGE: 8/**15**

Model: Cor-C	1_SOP		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or S	ymptom Corrected	
	Firmware	PDF	•	
	Program No. Version Firmware	D3A75754C 1.03.00 browser		
	Program No. Version Firmware	D3A75702C 3.16.8 RPCS		
	Program No. Version Firmware	D3A75705C 1.04 PCL		
	Program No. Version Firmware	D3A75732B 1.02 PDF		
	Program No. Version Firmware	D2025501E 1.11:03 Engine		
	Program No. Version Firmware	F.23 PowerSaving Sys		
1.10		ELEASE release contains the following Firm release contains the following Firm release made, see		each Firmware.
	Program No. Version Firmware	D2015550K 1.09 System/Copy		
	Program No. Version Firmware	D2015557E 04.00.00 Fax		
	Program No. Version Firmware	D2015558C 02.00.00 RemoteFax		
	Program No. Version Firmware	D2015564E 14.29 Network Support		
	Program No. Version Firmware	D2015572E 1.03 Printer		
	Program No. Version Firmware	D2015573E 1.03 Printer		



PAGE: 9/15

Reissued: 17-Jun-15 Date: 05-Nov-14 No.: RD197033g Model: Cor-C1_SOP

Model: Cor-C	1_50P		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or S	Symptom Corrected	
	Program No. Version Firmware	D2025559B 01.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2015560A 2.00 Web Support		
	Program No. Version Firmware	D2015561B 2.01 Web Uapl		
	Program No. Version Firmware	D2015562 1.00 animation		
	Program No. Version Firmware	D2025565G 1.04 NetworkDocBox		
	Program No. Version Firmware	D2025566D 1.05 PCL		
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS		
	Program No. Version Firmware	D2015571C 02.02 Scanner		
	Program No. Version Firmware	D3A75733B 1.02 PDF		
	Program No. Version Firmware	D3A75754C 1.03.00 browser		
	Program No. Version Firmware	D3A75702B 3.16.7 RPCS		
	Program No. Version Firmware	D3A75705C 1.04 PCL		
	Program No. Version Firmware	D3A75732B 1.02 PDF		



PAGE: 10/15

Reissued: 17-Jun-15

Model: Cor-C1 SOP Date: 05-Nov-14 No.: RD197033g Version **Modified Points or Symptom Corrected** D2025501D Program No. Version 1.10:03 Firmware **Engine** D2025554C Program No. Version F.22 **Firmware** PowerSaving Sys **PACKAGE RELEASE** 1.09 This package release contains the following firmware. For the further description of changes made, see the Release Notes for each firmware. Program No. D2015550K Version 1.09 System/Copy Firmware D2015557E Program No. Version 04.00.00 Firmware Fax Program No. D2015558C Version 02.00.00 Firmware RemoteFax Program No. D2015564E Version 14.29 Firmware **Network Support** D2015572E Program No. Version 1.03 Firmware Printer Program No. D2015573E Version 1.03 Firmware Printer Program No. D2025559B Version 01.00.00 **Firmware** GWFCU3.8-7(WW) D2015560A Program No. Version 2.00 Firmware Web Support Program No. D2015561B 2.01 Version Firmware Web Uapl D2015562 Program No. Version 1.00 Firmware animation



PAGE: 11/**15** Reissued: 17-Jun-15

Model: Cor-C	C1_SOP		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or	Symptom Corrected	
	Program No. Version	D2025565G 1.04		
	Firmware	NetworkDocBox		
	Program No. Version	D2025566D 1.05		
	Firmware	PCL		
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS		
	Program No. Version Firmware	D2015571C 02.02 Scanner		
	Program No. Version Firmware	D3A75733B 1.02 PDF		
	Program No. Version Firmware	D3A75754C 1.03.00 browser		
	Program No. Version Firmware	D3A75702B 3.16.7 RPCS		
	Program No. Version Firmware	D3A75705C 1.04 PCL		
	Program No. Version Firmware	D3A75732B 1.02 PDF		
	Program No. Version Firmware	D2025501C 1.09:03 Engine		
	Program No. Version Firmware	D2025554C F.22 PowerSaving Sys		
1.08	PACKAGE REI			
	This package re	elease contains the following fir description of changes made, s		r each firmware.
	Program No. Version Firmware	D2015550J 1.08 System/Copy		



PAGE: 12/**15**

Model: Cor-C	1_SOP		Date: 05-Nov-14	No.: RD197033g
Version		Modified Points or Sy	mptom Corrected	
	Program No. Version Firmware	D2015557E 04.00.00 Fax		
	Program No. Version Firmware	D2015558C 02.00.00 RemoteFax		
	Program No. Version Firmware	D2015564D 14.28 Network Support		
	Program No. Version Firmware	D2015572E 1.03 Printer		
	Program No. Version Firmware	D2015573E 1.03 Printer		
	Program No. Version Firmware	D2025559B 01.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2015560A 2.00 Web Support		
	Program No. Version Firmware	D2015561B 2.01 Web Uapl		
	Program No. Version Firmware	D2015562 1.00 animation		
	Program No. Version Firmware	D2025565G 1.04 NetworkDocBox		
	Program No. Version Firmware	D2025566C 1.04 PCL		
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS		
	Program No. Version Firmware	D2015571C 02.02 Scanner		



PAGE: 13/15

Reissued: 17-Jun-15

Model: Cor-C1 SOP Date: 05-Nov-14 No.: RD197033g Version **Modified Points or Symptom Corrected** D3A75733B Program No. Version 1.02 **PDF** Firmware Program No. D3A75754C Version 1.03.00 Firmware browser Program No. D3A75702B Version 3.16.7 Firmware **RPCS** Program No. D3A75705C Version 1.04 Firmware **PCL** Program No. D3A75732B Version 1.02 Firmware **PDF** Program No. D2025501B Version 1.08:03 Firmware **Engine** Program No. D2025554C Version F.22 **Firmware** PowerSaving Sys 1.07 **PACKAGE RELEASE** This package release contains the following firmware. For the further description of changes made, see the Release Notes for each firmware. Program No. D2015550H Version 1.07 Firmware System/Copy D2015557E Program No. Version 04.00.00 **Firmware** Fax Program No. D2015558C Version 02.00.00 Firmware RemoteFax Program No. D2015564D Version 14.28 Firmware **Network Support** D2015572E Program No. Version 1.03 Firmware Printer



PAGE: 14/**15**

Model: Cor C			Doto: 05 Nov. 44	No - DD407000 -	
Model: Cor-C	1_502		Date: 05-Nov-14	No.: RD197033g	
Version	Modified Points or Symptom Corrected				
	Program No. Version Firmware	D2015573E 1.03 Printer			
	Program No. Version Firmware	D2025559B 01.00.00 GWFCU3.8-7(WW)			
	Program No. Version Firmware	D2015560A 2.00 Web Support			
	Program No. Version Firmware	D2015561B 2.01 Web Uapl			
	Program No. Version Firmware	D2015562 1.00 animation			
	Program No. Version Firmware	D2025565F 1.03 NetworkDocBox			
	Program No. Version Firmware	D2025566C 1.04 PCL			
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS			
	Program No. Version Firmware	D2015571B 02.01.01 Scanner			
	Program No. Version Firmware	D3A75733B 1.02 PDF			
	Program No. Version Firmware	D3A75754C 1.03.00 browser			
	Program No. Version Firmware	D3A75702B 3.16.7 RPCS			
	Program No. Version Firmware	D3A75705C 1.04 PCL			

RICOH

Technical Bulletin

PAGE: 15/**15**

Model: Cor-0	C1_SOP		Date: 05-Nov-14	No.: RD197033g		
Version		Modified Points or Symptom Corrected				
	Program No. Version Firmware	D3A75732B 1.02 PDF				
	Program No. Version Firmware	D2025501B 1.08:03 Engine				
	Program No. Version	D2025554C F.22 PowerSaving Sys				

RICOH

Technical Bulletin

Reissued: 17-Jun-15

Model: Cor-C1	Date: 05-Nov-14	No.: RD197034h

PAGE: 1/17

RTB Reissue

The items in *Red Bold italics* have been altered from previous versions or freshly added in this time release.

Subject: Firmware	Prepared by: T. Tachibana		
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required ☐ Service manual revision ☐ Retrofit information ☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the package_ALL.

Version	Program No.	Effective Date	Availability of RFU
1.60	D2025506H	June 2015 production	Available
1.50	D2025506G	May 2015 production	Available
1.40	D2025506F	May 2015 production	Available
1.30	D2025506E	May 2015 production	Available
1.20	D2025506D	April 2015 production	Available
1.10	D2025506C	February 2015 production	Available
1.09	D2025506B	December 2014 production	Available
1.08	D2025506A	December 2014 production	Available
1.07	D2025506	October 2014 production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected		
1.60	PACKAGE RELEASE		
	This package release contains the following firmware.		
	For the further description of changes made, see the Release Notes for each firmware.		
	Program No. D2025550N		
	Version 1.11		
	Firmware System/Copy		
	Program No. D2025557G		
	Version 05.00.00		

[&]quot;Available": The firmware can be updated via RFU or SD card.



PAGE: 2/**17**

Model: Cor-C1			Date: 05-Nov-14	No.: RD197034h		
Version	Modified Points or Symptom Corrected					
	Firmware	Fax	•			
	,	D0007770D				
	Program No. Version					
	Firmware	02.00.00 RemoteFax				
	Tilliware	Nemoter ax				
	Program No.	D2025560C				
	Version	1.05				
	Firmware	Web Support				
	Program No.	D2025561D				
	Version	1.04				
	Firmware	Web Uapl				
		•				
	Program No.					
	Version Firmware	29.00 animation				
	riiiiware	animation				
	Program No.	D2025564G				
	Version	14.30				
	Firmware	Network Support				
	Program No.	D3A75704G				
	Version	01.04				
	Firmware	Scanner				
	Program No.					
	Version Firmware	1.03 Printer				
	riiiiware	rinter				
	Program No.	D2025559C				
	Version	02.00.00				
	Firmware	GWFCU3.8-7(WW)				
	Program No.	D2025565U				
	Version	1.05				
	Firmware	NetworkDocBox				
	Program No.					
	Version Firmware	3.16.8 RPCS				
	riiiiwaie	KFC3				
	Program No.	D3A75705C				
	Version	1.04				
	Firmware	PCL				
	Drogram No	D2475722D				
	Program No. Version	1.02				
	Firmware	PDF				
						
	Program No.					
	Version	1.04.00				



PAGE: 3/17

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h		
Version						
	Firmware	browser				
	Program No. Version Firmware	D5455575B 08 SG3-ND				
	Program No. Version Firmware	D2025566E 1.06 PCL				
	Program No. Version Firmware	D3A75701F 1.03 Printer				
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS				
	Program No. Version Firmware	D3A75733B 1.02 PDF				
	Program No. Version Firmware	D2025501F 1.12:03 Engine				
	Program No. Version Firmware	D2025563E 1.04 OpePanel				
1.50		LEASE release contains the following Firm description of changes made, see		each Firmware.		
	Program No. Version1.11 Firmware	D2025550N System/Copy				
	Program No. Version05.00.0 Firmware	D2025557G 00 Fax				
	Program No. Version02.00.0 Firmware	D2025558D 00 RemoteFax				
	Program No. Version1.05 Firmware	D2025560C Web Support				
	Program No. Version1.04	D2025561D				



PAGE: 4/17

Reissued: 17-Jun-15

Firmware

Program No.

Version3.16.7

Printer

D3A75703B

Model: Cor-C1 Date: 05-Nov-14 No.: RD197034h Version **Modified Points or Symptom Corrected** Firmware Web Uapl D2025562C Program No. Version29.00 Firmware animation Program No. D2025564G Version14.30 Firmware **Network Support** D3A75704G Program No. Version01.04 Firmware Scanner Program No. D3A75700F Version1.03 Firmware Printer Program No. D2025559C Version02.00.00 GWFCU3.8-7(WW) Firmware Program No. D2025565H Version 1.05 Firmware NetworkDocBox Program No. D3A75702C Version3.16.8 Firmware **RPCS** Program No. D3A75705C Version1.04 Firmware **PCL** Program No. D3A75732B Version1.02 PDF Firmware Program No. D3A75754D Version1.04.00 Firmware browser Program No. D2025566E Version 1.06 Firmware **PCL** Program No. D3A75701F Version1.03



PAGE: 5/17

Model: Cor-C1			Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	mptom Corrected	
	Firmware	RPCS		
	Program No. Version1.02	D3A75733B		
	Firmware	PDF		
	Program No. Version1.11:03	D2025501E 3		
	Firmware	Engine		
	Program No. Version1.04	D2025563E		
4.40	Firmware	OpePanel		
1.40	PACKAGE RE	ELEASE release contains the following Firm	ware	
		description of changes made, see		each Firmware.
	Program No.	D2025550M		
	Version	1.10		
	Firmware	System/Copy		
	Program No.	D2025557G		
	Version	05.00.00		
	Firmware	Fax		
	Program No.	D2025558D		
	Version	02.00.00		
	Firmware	RemoteFax		
	Program No.	D2025560C		
	Version	1.05		
	Firmware	Web Support		
	Program No.	D2025561D		
	Version	1.04		
	Firmware	Web Uapl		
	Program No.	D2025562C		
	Version	29.00		
	Firmware	animation		
	Program No.	D2025564F		
	Version	14.29		
	Firmware	Network Support		
	Program No.	D3A75704F		
	Version	01.03 Scannor		
	Firmware	Scanner		
	Program No.	D3A75700F		
	Version	1.03		



PAGE: 6/17

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	mptom Corrected	
	Firmware	Printer	,	
	Program No. Version Firmware	D2025559C 02.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2025565H 1.05 NetworkDocBox		
	Program No. Version Firmware	D3A75702C 3.16.8 RPCS		
	Program No. Version Firmware	D3A75705C 1.04 PCL		
	Program No. Version Firmware	D3A75732B 1.02 PDF		
	Program No. Version Firmware	D3A75754D 1.04.00 browser		
	Program No. Version Firmware	D2025566E 1.06 PCL		
	Program No. Version Firmware	D3A75701F 1.03 Printer		
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS		
	Program No. Version Firmware	D3A75733B 1.02 PDF		
	Program No. Version Firmware	D2025501E 1.11:03 Engine		
	Program No. Version Firmware	D2025563E 1.04 OpePanel		
1.30		ELEASE release contains the following Firm description of changes made, see		each Firmware.



Reissued: 17-Jun-15

Model: Cor-C1 Date: 05-Nov-14 No.: RD197034h

PAGE: 7/**17**

Model: Cor-C	1 		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or S	ymptom Corrected	
			-	
	Program No. Version Firmware	D2025550M 1.10 System/Copy		
	Program No. Version Firmware	D2025557G 05.00.00 Fax		
	Program No. Version Firmware	D2025558D 02.00.00 RemoteFax		
	Program No. Version Firmware	D2025560C 1.05 Web Support		
	Program No. Version Firmware	D2025561D 1.04 Web Uapl		
	Program No. Version Firmware	D2025562C 29.00 animation		
	Program No. Version Firmware	D2025564F 14.29 Network Support		
	Program No. Version Firmware	D3A75704F 01.03 Scanner		
	Program No. Version Firmware	1.03		
	Program No. Version Firmware	D2025559C 02.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2025565H 1.05 NetworkDocBox		
	Program No. Version Firmware	D3A75702C 3.16.8 RPCS		
	Program No. Version	D3A75705C 1.04		



PAGE: 8/17

Model: Cor-C	1			Date: 05-Nov-14	No.: RD197034h
Version			dified Points or Sy	mptom Corrected	
	Firmware	PCL			
	Program No. Version Firmware	D3A75732B 1.02 PDF			
	Program No. Version Firmware	D3A75754C 1.03.00 browser			
	Program No. Version Firmware	D2025566E 1.06 PCL			
	Program No. Version Firmware	D3A75701F 1.03 Printer			
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS			
	Program No. Version Firmware	D3A75733B 1.02 PDF			
	Program No. Version Firmware	D2025501E 1.11:03 Engine			
	Program No. Version Firmware	D2025563E 1.04 OpePanel			
1.20		release contain	s the following Firm changes made, see	ware. the Release Notes for	each Firmware.
	Program No. Version Firmware	D2025550M 1.10 System/Copy			
	Program No. Version Firmware	D2025557G 05.00.00 Fax			
	Program No. Version Firmware	D2025558D 02.00.00 RemoteFax			
	Program No. Version Firmware	D2025560C 1.05 Web Support			



PAGE: 9/**17**

Model: Cor-C			Date: 05-Nov-14	No.: RD197034h
	1			140 KD 197034f1
Version		Modified Points or S	ymptom Corrected	
	Program No. Version Firmware	D2025561D 1.04 Web Uapl		
	Program No. Version Firmware	D2025562C 29.00 animation		
	Program No. Version Firmware	D2025564F 14.29 Network Support		
	Program No. Version Firmware	D3A75704F 01.03 Scanner		
	Program No. Version Firmware	D3A75700F 1.03 Printer		
	Program No. Version Firmware	D2025559C 02.00.00 GWFCU3.8-7(WW)		
	Program No. Version Firmware	D2025565H 1.05 NetworkDocBox		
	Program No. Version Firmware	D3A75702C 3.16.8 RPCS		
	Program No. Version Firmware	D3A75705C 1.04 PCL		
	Program No. Version Firmware	D3A75732B 1.02 PDF		
	Program No. Version Firmware	D3A75754C 1.03.00 browser		
	Program No. Version Firmware	D2025566E 1.06 PCL		
	Program No. Version Firmware	D3A75701F 1.03 Printer		



PAGE: 10/**17**

:1		Date: 05-Nov-14	No.: RD197034h		
Modified Points or Symptom Corrected					
Program No. Version Firmware	D3A75703B 3.16.7 RPCS				
Program No. Version Firmware	D3A75733B 1.02 PDF				
Program No. Version Firmware	D2025501E 1.11:03 Engine				
Program No. Version Firmware	1.03				
PACKAGE RE	ELEASE release contains the following Firm		each Firmware.		
Program No. Version Firmware	D2025550L 1.09 System/Copy				
Program No. Version Firmware	D2025557F 04.00.00 Fax				
Program No. Version Firmware	D2025558D 02.00.00 RemoteFax				
Program No. Version Firmware	D2025560C 1.05 Web Support				
Program No. Version Firmware	D2025561D 1.04 Web Uapl				
Program No. Version Firmware	D2025562C 29.00 animation				
Program No. Version Firmware	D2025564F 14.29 Network Support				
Program No. Version Firmware	D3A75704E 01.01.01 Scanner				
	Program No. Version Firmware Program No. Version Firmware Program No. Version Firmware Program No. Version Firmware PACKAGE RE This package re For the further Program No. Version Firmware Program No. Version Firmware	Program No. D3A75703B Version 3.16.7 Firmware RPCS Program No. D3A75733B Version 1.02 Firmware PDF Program No. D2025501E Version 1.11:03 Firmware Engine Program No. D2025563D Version 1.03 Firmware OpePanel PACKAGE RELEASE This package release contains the following Firm For the further description of changes made, see Program No. D2025550L Version 1.09 Firmware System/Copy Program No. D2025557F Version 04.00.00 Firmware Fax Program No. D2025558D Version 02.00.00 Firmware RemoteFax Program No. D2025560C Version 1.05 Firmware Web Support Program No. D2025561D Version 1.04 Firmware Web Uapl Program No. D2025562C Version 29.00 Firmware animation Program No. D2025564F Version 14.29 Firmware Network Support Program No. D3A75704E Version D3A75704E Version D3A75704E Version D3A75704E	Program No. D3A75703B Version 3.16.7 Firmware RPCS Program No. D3A75733B Version 1.02 Firmware PDF Program No. D2025501E Version 1.11:03 Firmware Engine Program No. D2025563D Version 1.03 Firmware OpePanel PACKAGE RELEASE This package release contains the following Firmware. For the further description of changes made, see the Release Notes for Program No. D2025550L Version 1.09 Firmware System/Copy Program No. D2025557F Version 04.00.00 Firmware Fax Program No. D2025560C Version 02.00.00 Firmware RemoteFax Program No. D2025560C Version 1.05 Firmware Web Support Program No. D2025561D Version 1.04 Firmware Web Uapl Program No. D2025562C Version 29.00 Firmware namination Program No. D2025564F Version 14.29 Firmware Network Support Program No. D2025564F Version 14.29 Firmware Network Support Program No. D3A75704E Version 01.0.1.01		



PAGE: 11/**17**

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	mptom Corrected	
	Program No.	D3A75700F		
	Version	1.03		
	Firmware	Printer		
	Program No.	D2025559B		
	Version	01.00.00		
	Firmware	GWFCU3.8-7(WW)		
	D N.	D00055050		
	Program No. Version	D2025565G 1.04		
	Firmware	NetworkDocBox		
	IIIII are	TOWN CINE GOZON		
	Program No.	D3A75702B		
	Version	3.16.7		
	Firmware	RPCS		
	Program No.	D3A75705C		
	Version	1.04		
	Firmware	PCL		
	Program No.	D3A75732B		
	Version	1.02		
	Firmware	PDF		
	Program No.	D3A75754C		
	Version	1.03.00		
	Firmware	browser		
	D N.	Doogstoop		
	Program No. Version	D2025566D		
	Firmware	1.05 PCL		
	I iiiiwaic	1 02		
	Program No.	D3A75701F		
	Version	1.03		
	Firmware	Printer		
	Drogram No	D2 4 75702B		
	Program No. Version	D3A75703B 3.16.7		
	Firmware	RPCS		
	Program No.	D3A75733B		
	Version	1.02		
	Firmware	PDF		
	Program No.	D2025501D		
	Version	1.10:03		
	Firmware	Engine		
		-		
	Program No.	D2025563D		
	Version	1.03		
1.09	Firmware PACKAGE REL	OpePanel FASE		
1.03	. AURAGE REE			



Reissued: 17-Jun-15

Date: 05-Nov-14 No.: RD197034h Model: Cor-C1

PAGE: 12/**17**

wodel. Col-C	<u> </u>	Date: 05-110V-14 110 ND 19703411
Version		Modified Points or Symptom Corrected
		ease contains the following firmware.
	For the further de	escription of changes made, see the Release Notes for each firmware.
	Program No.	D2025550L
	Version	1.09
	Firmware	System/Copy
	Tilliwale	Cycle III, Copy
	Program No.	D2025557F
	Version	04.00.00
	Firmware	Fax
	,	December
	Program No.	D2025558D
	Version Firmware	02.00.00 RemoteFax
	Filliwale	Remoterax
	Program No.	D2025560C
	Version	1.05
	Firmware	Web Support
	Program No.	D2025561D
	Version	1.04
	Firmware	Web Uapl
	Program No.	D2025562C
	Version	29.00
	Firmware	animation
	- IIIII	ammadon
	Program No.	D2025564F
	Version	14.29
	Firmware	Network Support
	,	D04757045
	Program No.	D3A75704E
	Version Firmware	01.01.01 Scanner
	lilliwale	Scarner
	Program No.	D3A75700F
	Version	1.03
	Firmware	Printer
	Program No.	D2025559B
	Version	01.00.00
	Firmware	GWFCU3.8-7(WW)
	Program No.	D2025565G
	Version	1.04
	Firmware	NetworkDocBox
	Program No.	D3A75702B
	Version	3.16.7
	Firmware	RPCS



Sulletin PAGE: 13/17

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	ymptom Corrected	
	Program No.	D3A75705C	•	
	Version	1.04		
	Firmware	PCL		
	Program No.	D3A75732B		
	Version	1.02		
	Firmware	PDF		
	Program No.	D3A75754C		
	Version	1.03.00		
	Firmware	browser		
	Program No.	D2025566D		
	Version	1.05		
	Firmware	PCL		
		D04757045		
	Program No.	D3A75701F		
	Version Firmware	1.03 Printer		
	I iiiiwaie	i iiitei		
	Program No.	D3A75703B		
	Version	3.16.7		
	Firmware	RPCS		
	Drogram No	D2475722D		
	Program No. Version	D3A75733B 1.02		
	Firmware	PDF		
	Program No.	D2025501C		
	Version	1.09:03		
	Firmware	Engine		
	Program No.	D2025563D		
	Version	1.03		
	Firmware	OpePanel		
1.08	PACKAGE REL			
		ease contains the following firms		
	For the further de	escription of changes made, see	the Release Notes for	each firmware.
	Program No.	D2025550K		
	Version	1.08		
	Firmware	System/Copy		
	Drogram Na	D2025557		
	Program No. Version	D2025557F 04.00.00		
	Firmware	04.00.00 Fax		
	Program No.	D2025558D		
	Version	02.00.00		
	Firmware	RemoteFax		



PAGE: 14/**17**

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	mptom Corrected	
	Program No.	D2025560C		
	Version Firmware	1.05 Web Support		
	Program No.	D2025561D		
	Version Firmware	1.04 Web Uapl		
		·		
	Program No.	D2025562C		
	Version Firmware	29.00 animation		
	Program No. Version	D2025564E 14.28		
	Firmware	Network Support		
		• •		
	Program No. Version	D3A75704E 01.01.01		
	Firmware	Scanner		
		B. 4		
	Program No. Version	D3A75700F 1.03		
	Firmware	Printer		
	Dan sana Ma	Doogeeen		
	Program No. Version	D2025559B 01.00.00		
	Firmware	GWFCU3.8-7(WW)		
	Program No.	D2025565G		
	Version	1.04		
	Firmware	NetworkDocBox		
	Program No.	D3A75702B		
	Version	3.16.7		
	Firmware	RPCS		
	Program No.	D3A75705C		
	Version	1.04		
	Firmware	PCL		
	Program No.	D3A75732B		
	Version	1.02		
	Firmware	PDF		
	Program No.	D3A75754C		
	Version	1.03.00		
	Firmware	browser		
	Program No.	D2025566C		
	Version	1.04		
	Firmware	PCL		
<u> </u>	l			



PAGE: 15/**17**

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h		
Version	n Modified Points or Symptom Corrected					
	Program No. Version Firmware	D3A75701F 1.03 Printer				
	Program No. Version Firmware	D3A75703B 3.16.7 RPCS				
	Program No. Version Firmware	D3A75733B 1.02 PDF				
	Program No. Version Firmware	D2025501B 1.08:03 Engine				
4.07	Program No. Version Firmware PACKAGE REL	D2025563D 1.03 OpePanel				
1.07	This package rel	ease contains the following firmwescription of changes made, see		each firmware.		
	Program No. Version Firmware	D2025550J 1.07 System/Copy				
	Program No. Version Firmware	D2025557F 04.00.00 Fax				
	Program No. Version Firmware	D2025558D 02.00.00 RemoteFax				
	Program No. Version Firmware	D2025560C 1.05 Web Support				
	Program No. Version Firmware	D2025561D 1.04 Web Uapl				
	Program No. Version Firmware	D2025562C 29.00 animation				
	Program No. Version Firmware	D2025564E 14.28 Network Support				



PAGE: 16/17

Reissued: 17-Jun-15

Model: Cor-C1 No.: RD197034h Date: 05-Nov-14 Version **Modified Points or Symptom Corrected** Program No. D3A75704E Version 01.01.01 Firmware Scanner Program No. D3A75700F Version 1.03 Firmware Printer D2025559B Program No. Version 01.00.00 GWFCU3.8-7(WW) Firmware Program No. D2025565F Version 1.03 Firmware NetworkDocBox Program No. D3A75702B Version 3.16.7 **RPCS** Firmware Program No. D3A75705C Version 1.04 Firmware **PCL** Program No. D3A75732B Version 1.02 **PDF** Firmware Program No. D3A75754C Version 1.03.00 Firmware browser Program No. D2025566C Version 1.04 Firmware PCL Program No. D3A75701F Version 1.03 Firmware Printer Program No. D3A75703B Version 3.16.7 Firmware **RPCS** Program No. D3A75733B Version 1.02 Firmware **PDF** D2025501B Program No. Version 1.08:03 Firmware Engine

RICOH

Technical Bulletin

Reissued: 17-Jun-15

Model: Cor-C	1		Date: 05-Nov-14	No.: RD197034h
Version		Modified Points or Sy	mptom Corrected	
	Program No.	D2025563D		
	Version	1.03		
	Firmware	OpePanel		

PAGE: 17/**17**

Technical Bulletin

Model: Cor-C1 Dat		ate: 31-Oct-14	1	No.: RD197035	
Subject: Service Manual Correction		Prepared by: T.Hirakawa			
From: 2nd Tech	Service Sect., MFP/P Tech Serv	rice Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part inform☐ Electrical☐ Transmit/re☐ Other (Servic	required e manual revision it information

Service Manual Revision

The areas highlighted **in bold** were corrected or added.

The areas crossed out were deleted.

- 2. INSTALLATION Toner Bottle (pg. 77-84)
- 6. Tap [System Sp] in the COPIER screen to access SP mode.

IMPORTANT: Make sure to access SP mode from inside the COPIER screen.



d197f3001

<Note>

Initializing messages do not show up if you enter SP mode from the home screen, so please make sure that you enter SP mode from the copy window.



PAGE: 2/2

Model: **Cor-C1** Date: 31-Oct-14 No.: RD197035

10. The machine automatically starts the initial toner supply.



d197f3009

<CAUTION>

- · It takes about one to two minutes to finish the initial toner supply. If the toner has not been shaken well, it may take up to about 10 minutes.
- · If a toner bottle has not been set, the machine does not work because there is a toner bottle set detection mechanism.
- · If you turn on the machine without closing the front cover, the initial toner supply is not performed at installation, and the machine goes to the toner end condition even if the machine has plenty of toner in the toner bottle.
- If you access SP mode from the Home screen, the initialization messages mentioned above will appears as banners (and not on the entire screen).



PAGE: 1/1

Reissued: 20-Nov-14

Model: MET-C1ab_SOP/ MET-C1cde_SOP/MET-C1yz_SOP/	Date: 15-Nov-13	No.: RD147073c
Cor-C1_SOP/OR-C2_SOP/Z-C2_SOP		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: SimpleScan for eDC			Prepared by: N. Yoshida
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SimpleScan for eDC.**

Version	Program No.	Effective Date	Availability of RFU
1.13	D1501446E_forEDC	March 2014 production	Not Available
1.12	D1501446D_forEDC	December 2013 production	Not Available
1.11	D1501446C_forEDC	November 2013 production	Not Available
1.10	D1501446B_forEDC	Initial release	Not Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.13	Symptom corrected:
	- Minor bug correction.
1.12	Other changes: - Some words in Portuguese have been revised in accordance with new spelling changes made to the Portuguese language.
1.11	Symptom corrected: - Users who do not have the rights to set Program Defaults in QuickScanner still might be able to set it.
1.10	Initial release

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 21-Nov-14

Model: OR-C2/OR-C2_SOP/Cor-C1/Cor-C1_SOP/Gim-MF1d	Date: 24-Jan-14	No.: RD184039a
---	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: PS3 Font			Prepared by: Y. Saitoh
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the PS3 Font.

Version	Program No.	Effective Date	Availability of RFU
1.11	D6415763A	1st Mass production	Available

[&]quot;Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
1.11	1st Mass production	



PAGE: 1/1

Reissued: 21-Nov-14

Model: OR-C2 / OR-C2_SOP/Cor-C1/Cor-C1_SOP/Gim-MF1d	Date: 04-Feb-14	No.: RD184040a
---	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: PCL Font			Prepared by: Y. Saitoh
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the PCL Font.

Version	Program No.	Effective Date	Availability of RFU
1.14	M1095273	1st Mass production	Available

[&]quot;Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.14	1st Mass production



PAGE: 1/1

Reissued: 21-Nov-14

Model: OR-C2 / OR-C2_SOP/Cor-C1/Cor-C1_SOP/Gim-MF1d	Date: 04-Feb-14	No.: RD184041a
---	-----------------	----------------

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: Y. Saitoh		
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the Font EXP.

Version	Program No.	Effective Date	Availability of RFU
1.00	D1475581	1st Mass production	Available

[&]quot;Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
1.00	1st Mass production	

Technical Bulletin

PAGE: 1/1

Reissue: 12-May-15

Model: Cor-C1	Date:12-Dec-14	No.: RD197036a
RTB Reissue		

The areas in **bold/italics** were added or revised.

Subject: Service Manual Correction				Prepared by: A.Ishida	
From: 2nd Tech	Service Sect., MFP/P Tech Se	rvice Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	Part informa Electrical Transmit/rec Other (Speci	eive	☐ Action required☑ Service manual revision☐ Retrofit information☐ Tier 2	

Service Manual Revision

The areas highlighted in **bold** were corrected or added.

The areas crossed out were deleted.

5. System Maintenance

SP Mode Tables- SP5000-1 P737

			[10 to 90 / 10 / 10%/ step] This program enables only if SP5-507-080 is "1".
5-507-081	Toner Call Threshold	*CTL	[10 / 10 / Fixed value] This program enables only if SP5-507-080 is "1".
			The threshold for triggering a Toner Call is fixed at 10%, and cannot be changed. Therefore, the timing of the toner auto-delivery service and alerts on the operation panel also cannot be changed.

Technical Bulletin

PAGE: 1/1

Model: Cor-C1			Dat	te: 8-Dec-14	No.: RD197037	
Subject: Service Manual Correction Prepared by: T.Hirakawa						
rom: 2nd Tech	Service Sect., MFP/P Tech Se	rvice Dept.				
Classification:	Troubleshooting	Part inf			n required	
	☐ Mechanical		al	⊠ Servi	ce manual revision	
	☐ Paper path	☐ Transm	it/rec	eive Retro	fit information	
	☐ Product Safety	Other () Tier 2	2	

Service Manual Revision

The areas highlighted **in bold** were corrected or added.

The areas crossed out were deleted.

2. INSTALLATION - Smart Operation Panel Type M3 (pg. 255-259)

Note:

- When changing the screen in the field (standard panel smart operation panel), perform the following steps.
- Smart Operation Panel Type M3 is not an option for the EU region. (Standard model)
- 1. Change the SP modes below before changing the operation panel.
- · Change the setting of bit 0 in SP5-748-101 to "1".
- · Change the setting of SP5-748-201 to "1".
- · Change the setting of SP5-752-001 to "1".
- · Change the setting of SP3-301-001 to "1" (FAX SP) if a fax option is installed.
- · Change the setting of SP1-041-001 to "1". (Scanner SP)

From Step 2 to Step 13, the replacement procedure of the operation panel is not changed.

14. Download package firmware (D2015506*) for the SOP model from the firmware download center.

If the SD card is blank, make a "Package" folder on the SD card, and copy the package firmware there.

- 15. Insert the SD card into SD Card Slot 2 (Lower Slot) and turn the main switch on.
- 16. An alert message appears after turning the main switch on due to a difference in the firmware part numbers, and press the OK button.
- 17. Select the package file and update the controller firmware version.
- 18. Turn the main switch off-on, then check to see if the updating is done with the following user tool: User tool > System Setting > Administrator Setting > Firmware Version)

	~ -			
PA	ィュー	•	1	/1
$I \cap$	ᇰᆫ		11	′ 1

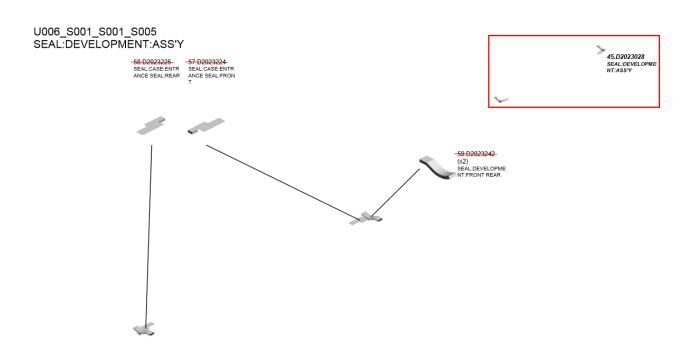
Model: Cor-C1 Date		Date:			No.: RD197038	
Subject: Parts Number Corrected			Prepared by: A.Ishida			
From: 2 nd Tech. S	Service Section, MFP/P Tech.	Service Dep	t.			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info	al		Service	n required be manual revision fit information

Change/Reason: The following part is now provided as a set, and not as an individual service part.

Note: The new set (P/N **D2023028**) consists of the three old parts below (D2023225, D2023224, D2023242 (x2)).

Old Part Number	New Part Number	Description		Page
D2023225	-	SEAL:CASE:ENTRANCE SEAL:REAR	1	84
D2023224	-	SEAL:CASE:ENTRANCE SEAL:FRONT	1	84
D2023242	-	SEAL:DEVERPMENT:FRONT REAR	2	84

Old Part Number	New Part Number	Description	Q'ty	Page
-	D2023028	SEAL:DEVELOPMENT:ASS'Y	1	84



Technical Bulletin

PAGE: 1/3

Reissue

Model: Cor-C1c	Date: 9-Feb-15	No.: RD197039a
----------------	----------------	----------------

RTB Reissue

The items in **bold italics** were corrected or added.

Subject: Service Manual Correction			Prepared by: A.Ishida	
From: 2nd Tech	Service Sect., MFP/P Tech Ser	rvice Dept.		
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part informat Electrical Transmit/rec Other (☐ Action required☑ Service manual revision☐ Retrofit information☐ Tier 2

Service Manual Revision

The areas highlighted in **bold** were corrected or added.

The areas crossed out were deleted.

2. INSTALLATION – USB Device Server Option Type M12 (pg. 337-341)

- 7. Insert the Ethernet cable into the Ethernet post on this option.
- 8. Insert the other end of the Ethernet cable to a PC for network setting.
- 9. Plug the power cord into the wall socket and turn on the main power of the machine.

Note:

Do not unplug the USB cable while the machine is recognizing this option. It may take between 30 seconds to 1 minute to finish recognizing it (the LEDs on the Ethernet port of this option; see below). If unplugged, connect the cable again.

- 10. Print out the "Configuration Page", and then check if this option is correctly recognized.
 - User tools/Counter > Printer Features > List/Test Page > Configuration Page
- 10. Do one of the following (a) (d) to check to see that the option is detected correctly.
- 10-(a). Access the option's IP address from a PC browser.
- 10-(b). Ping the option's IP address from a command prompt on a Windows PC in the same network as the Cor-C1.
- If IP address cannot be found (DHCP server), use the MAC address. This is the number printed on the seal affixed to the printed circuit board for the USB server.

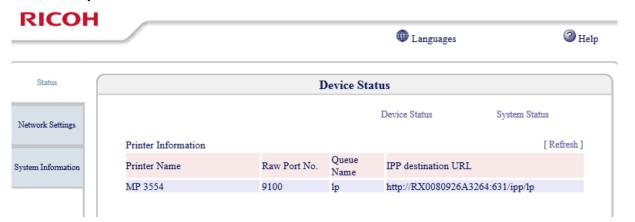
PAGE: 2/3

Reissue





10-(c). Use "RX" + the option's MAC address and access a PC browser. EX. http://RX0080926A3264



10-(d). Ping the "RX" + "MAC address" from command prompt, windows PC which is in the same network with Cor-C1.

```
C:\Users' >Ping RX0080926A3264

Pinging RX0080926A3264 [192.168.100.100] with 32 bytes of data:
Reply from 192.168.100.100: bytes=32 time=1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255
Ping statistics for 192.168.100.100:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
Approximate round trip times in milli-seconds:
    Minimum = 0ms, Maximum = 1ms, Average = 0ms</pre>
```

Note:

• When Installing the USB Device Server Option Type M12, the installation status couldn't be shown in Configuration Page.

Technical Bulletin

PAGE: 3/3

Reissue

Model: Cor-C1c Date: 9-Feb-15 No.: RD197039a

Notes for Energy Save Mode Setting (pg.134)

If the machine which has this option enters into the energy save mode, you cannot print because there will be a communication error. Follow the instructions below to disable the machine's entering into the energy save mode.

- 1. Press [Features Settings] on the operation panel.
- 2. Press [Administrator Tools] in [System Settings].
- 3. Press [Energy Saver Mode to Disable Print Server].
- 4. Press [Disable Mode].
- 5. Press [OK].
- 6. Press [Features Settings].
- 1. Set [SP5-191-001(Power Setting/Power Str)] to "0".

Technical Bulletin

PAGE: 1/2

Model: MET-C1b Date			te: 19-Jan-	-15	No.: RD147130	
Subject: Smart Operation Panel is unable to connect to the network			t	Prepared	d by: E.H	linata
From: 1st Tech S	Service Sect., MFP/P Tech Servi	ice Dept.		i		
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part infor Electrical Transmit/ Other (ıl		Service	required e manual revision it information

Symptom

Smart Operation Panel is sometimes unable to connect to the network when "Screen Startup Mode" is set to "Quick" (as the default, this setting is set to "Normal"). If Smart Operation Panel cannot connect to the network, the following applications and functions cannot work properly:

- Web Browser
- Web Browser NX
- Scan to Me
- Installing an application via the eDC server

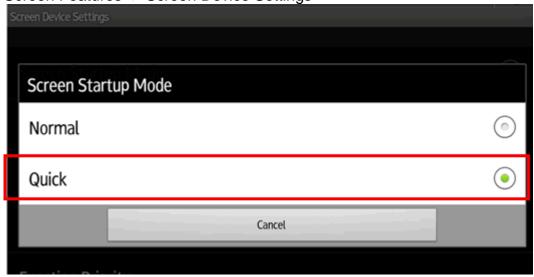
Applications that use the network function on the device (GW controller) are not affected, such as the printer, scanner, and Web Image Monitor.

Occurrence conditions:

When all of the following conditions are met, this issue might occur:

- "Screen Startup Mode" is set to "Quick"

Screen Features -> Screen Device Settings



"Interface Settings" is set to "Machine Network"
 Screen Features -> Wireless & network settings -> Interface Settings -> Interface Settings

Technical Bulletin

PAGE: 2/2

Applicable Models: D146/D147, D176/D177, D200/D201/D202, D249/D250/D251, D182/D183/D184

Cause

Smart Operation Panel uses the device's network function via a USB cable between Smart Operation Panel and the device when it connects to the network. For this communication, Smart Operation Panel obtains the IP address from the DHCP service on the device's controller.

Because of the slow booting of the controller, Smart Operation Panel starts obtaining the IP address before the connection between Smart Operation Panel and the device is completely established. In addition, the process for retrying to obtaining the IP address does not work properly. This results in Smart Operation Panel being unable to connect to the network.

Workaround:

Rebooting the device might solve the problem. The USB connection between Smart Operation Panel and the device is affected by the timing of when the Android OS establishes that connection, but the details about the process of establishing the connection are not clear.

Solution

Update the "CheetahSystem" firmware on the following machines to v1.37 or newer if the symptom occurs:

- For US, European, and Asian (except for Chinese and Taiwanese) models: D1501457W
- For Chinese and Taiwanese models: D1501440W

Technical Bulletin

PAGE: 1/6

Model: Model Cor-C1			Date: 08-J	an-15	No.: RD197040
Subject: CC-CE	RTIFIED IN 2014 Machine		Prepared	l by: T.Hirak	awa
From: 1st Tech S	ervice Sect., MFP/P Tech S	ervice Dept.			
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part inform☐ Electrical☐ Transmit/r☐ Other (☐ Action re ☐ Service ☐ Retrofit ☐ Tier 2	manual revision

Important Information on Installing the COR-C1 models (SP models for NA and GSA) as a CC-CERTIFIED Machine compliant with IEEE Std 2600.2TM-2009

Do the following seven steps if you want to install the COR-C1 models (SP models for NA and GSA) as a CC-CERTIFIED MACHINE compliant with IEEE Std 2600.2^{TM} -2009.

Note: Machines in production are CC-certified beginning in December 2014.

Important: If the customer requests maintenance on the machine, please perform the maintenance without accessing SP mode.

- Make sure the customer has received the English language Operating Instructions (O/I) shown in the page 6 - 7. Important:
 - Confirm that the URLs written on "Manuals for This Machine" in "Read This First" are the same as the following URLs:

http://support-download.com/services/device/ccmanual/ mp_2554_3054_3554_4054_5054_6054 /en/download_admin.html http://support-download.com/services/device/ccmanual/ mp_2554_3054_3554_4054_5054_6054/en/download_user.html

- Tell the customer that those manuals evaluated for CC certification are the manuals listed in The list of Operating Instructions (O/I).
- Tell the customer to see the Online Document Set 1 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/booklist/int/index book.htm
- Tell the customer to see the Online Document Set 2 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/User.html
- Tell the customer to see the Online Document Set 3 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/ DriverInstall.html
- Tell the customer to see the Online Document Set 4 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/Oss.html
- Tell the customer to download the Online Document Set 5 (the information about the authentication based on the CC certification system) from the URLs provided in "Manuals for This Machine" in "Manuals Provided with This Machine" in "Read This First".
- 2. Tell the customer to read the "Notes for Administrators: Using This Machine in a Network Environment Compliant with IEEE Std 2600.2TM-2009".

See the following pages for Step 3 to Step 7.



Model: Model Cor-C1

Technical Bulletin

Date: 08-Jan-15 No.: RD197040

PAGE: 2/6

3. Confirm that no suspicious parts or devices are attached to the peripheral. By comparing the peripheral and the images in "2. Installation", "Internal Options", and "List of Slots" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", confirm that no suspicious parts or devices are attached to the USB, LAN, and SD Card Slot of the peripheral.

By comparing the ADF and the images in "2. Installation", "ARDF DF3090", "Installation Procedure" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", and by comparing the ADF and the images in "2. Installation", "SPDF DF3080", "Installation Procedure" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", confirm that no suspicious parts or devices are attached to the ADF cable.

4. Install Fax Option Type M12.

Installation Procedure for Fax Option Type M12

By comparing the fax unit and the images in "1. Installation", "Fax Option Type M12", and "Component Check" in "Fax Option Type M12 Machine Code: D3A5 Field Service Manual", confirm that no suspicious parts or devices are attached to the fax unit.

Install Fax Option Type M12.

For the detailed installation procedure, see "Fax Option Type M12" in "1. Installation", Fax Option Type M12 Machine Code: D3A5 Field Service Manual.

Model: Model Cor-C1

Technical Bulletin

Date: 08-Jan-15 No.: RD197040

PAGE: 3/6

5. Hide Administrator Password Change Screen
If the "Program/Change Administrator" screen is displayed at startup,
execute SP5-755-002 (Hide Administrator Password Change Scrn).

6. Enabling the Encryption Settings

Enable the encryption settings described in service manual, and execute [Format All Data].

Hand the customer the printout of the encryption key that is printed when enabling the encryption settings.

- 7. Make sure the machine contains the correct firmware.
 - If the customer wants to install the machine in the same condition as when CC Certification was first attained (same as the December 2014 machines), install the exact versions shown in the table below.
- If the customer wants to install the machine as an equivalent of the December 2014 machines, install the versions shown in the table below or later.

If you are not sure which one the customer is requesting, contact your sales department.

Model: Model Cor-C1

Technical Bulletin

Date: 08-Jan-15 No.: RD197040

PAGE: 4/6

Firmware versions with which the COR-C1 models (SP models for NA and GSA) first achieved CC-CERTIFICATION: (December 2014)

Firmware Name:	Version:	Firmware
		Number:
System/Copy	1.04	D2025550F
Network Support	14.26	D2025564C
Fax	02.00.00	D2025557D
RemoteFax	01.00.00	D2025558C
Scanner	01.00	D3A75704C
Web Support	1.05	D2025560C
Web Uapl	1.03	D2025561C
NetworkDocBox	1.01	D2025565D
Printer	1.01	D3A75701D
RPCS	3.16.7	D3A75703B
Font EXP	1.00	D1475581
PCL	1.03	D2025566B
PCL Font	1.14	M1095273
PDF	1.02	D3A75733B
PS3 Font	1.11	D6415763A
Java VM v12 std	12.01.05	D2025567B
animation	29.00	D2025562C
Data Erase Onb	1.00	D2025556
GWFCU3.8-7	01.00.00	D2025559B
(WW)		
PowerSaving Sys	F.22	D2025554C
Engine	01.06:02	D2025501
OpePanel	1.02	D2025563C
ADF		
ARDF	01.090:02	D7795300E
SPDF	01.340:16	D6835550F
Platen Cover	Undisplayed	Undisplayed

Ic Key and Ic Ctlr versions with which the COR-C1 models (SP models for NA and GSA) first achieved CC-CERTIFICATION: (December 2014)

Hardware:	Version:	
Ic Key	01020714	
lc Ctlr	3330	



PAGE: 5/6

Model: Model Cor-C1 Date: 08-Jan-15 No.: RD197040

The list of Operating Instructions (O/I)

<For NA>

Paper Documents

• D202-7008 MP 2554/3054/3554/4054/

5054/6054 series Read This First

D202-7051 Notes for Using This Machine Safely

D202-7058A Notes for Users

D193-7658 SOFTWARE LICENSE AGREEMENT

D193-7659 NOTICE TO USERS

Online Document Set 1

D202-7471 About This MachineD202-7472 Copy/Document Server

D202-7473 FaxD202-7474 PrintD202-7475 Scan

D202-7476 Troubleshooting

D202-7477 Connecting the Machine/System Settings

D202-7478 Security Guide

D193-7479 Extended Feature Settings

D202-7480 PostScript 3D202-7481 Appendix

Online Document Set 2

D202-7482 MP 2554/3054/3554/4054/

5054/6054 series User Guide

Online Document Set 3

D202-7483 Operating Instructions

Driver Installation Guide

Online Document Set 4

• D202-7464 About Open Source Software License

Online Document Set 5

D146-7587 Notes on Security Functions
D202-7081 Notes for Administrators:

Using This Machine in a Network Environment

Compliant with IEEE Std 2600.2[™]-2009

<For GSA>

Paper Documents

D202-7008 MP 2554/3054/3554/4054/



PAGE: 6/6

Model: Model Cor-C1 Date: 08-Jan-15 No.: RD197040

5054/6054 series

Read This First

D202-7051 Notes for Using This Machine Safely

• D202-7058A Notes for Users

D193-7658 SOFTWARE LICENSE AGREEMENT

· D193-7659 NOTICE TO USERS

Online Document Set 1

· D202-7471	About This Machine
· D202-7472	Copy/Document Server

D202-7473 FaxD202-7474 PrintD202-7475 Scan

D202-7476 Troubleshooting

D202-7477 Connecting the Machine/System Settings

• D202-7478 Security Guide

D193-7479 Extended Feature Settings

D202-7480 PostScript 3D202-7481 Appendix

Online Document Set 2

• D202-7482 MP 2554/3054/3554/4054/

5054/6054 series

User Guide

Online Document Set 3

D202-7483 Operating Instructions

Driver Installation Guide

Online Document Set 4

• D202-7464 About Open Source Software License

Online Document Set 5

D146-7587 Notes on Security Functions
 D202-7081 Notes for Administrators:

Using This Machine in a Network Environment

Compliant with IEEE Std 2600.2[™]-2009

Technical Bulletin

PAGE: 1/1

Reissued: 06-Feb-15

Model: MET-C1ab/ MET-C1cde/MET-C1yz/MET-C1yz_SOP/	Date: 13-Mar-14	No.: RD147059a
Z-C2/Z-C2_SOP/ CH-C1 Office/OR-C2/Cor-C1/Cor-C1_SOP/K-C4 /Gim-MF1a/Gim-MF1b/Gim-MF1d/Gim-P1c/Gim-P1d/BR-C1/ Leo-C1/Leo-P1		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: N. Yoshida		
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SD card for Fonts Type D.**

Version	Program No.	Effective Date	Availability of RFU
0.00	M1095277	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
0.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/5

Reissued: 20-Apr-15

Model: Cor-C1			Date	: 05-Feb	-15	No.: RD197041b
RTB Reissue						
The items in bol	d italics were added.					
Subject: Trouble	shooting for offset issue	e on Cor-C	1 F	repare	ed by: T. I	Hirakawa
From: 2nd Tech S	ervice Sect., MFP/P Tech Se	ervice Dept.				
Classification:	☑ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Elect	mit/re		Servisers	rofit information

SYMPTOM

Fusing offset occurs at the edge or center of the paper.

Note: The customer may report a strange odor coming from the machine.

CAUSE

The temperature is too low at the edge or center of the paper when the paper enters the fusing unit.

SOLUTION

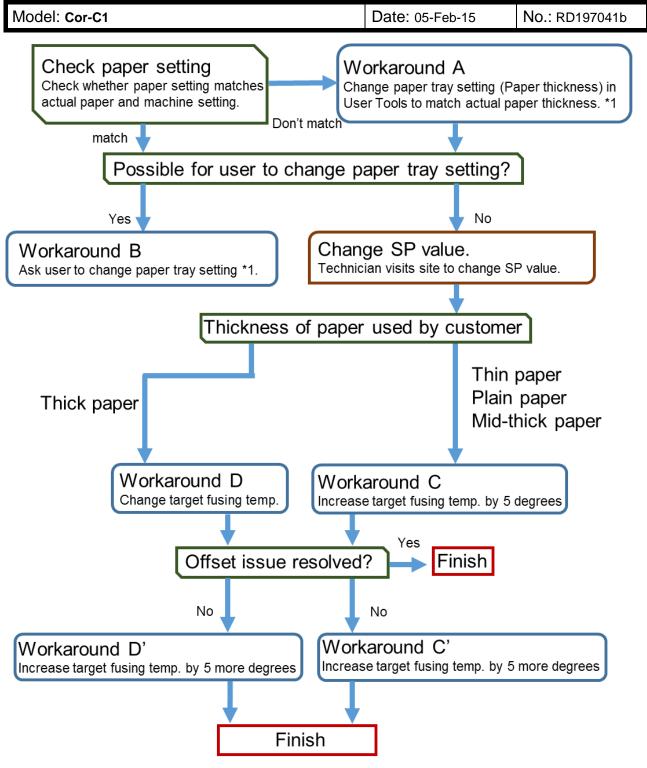
If the symptom occurs on Cor-C1f, please apply the following modified firmware.

Engine/Ver.1.11:03/D2025501E

If the symptom occurs on other models (c/d/e/g/h), do the procedure in the Flowchart below.

PAGE: 2/5

Reissued: 20-Apr-15





PAGE: 3/5

Reissued: 20-Apr-15

Model: Cor-C1	Date: 05-Feb-15	No.: RD197041b
---------------	-----------------	----------------

Workaround A:

Change the paper tray setting (paper thickness setting) in User Tools to match the actual paper thickness.

User Tools -> Tray paper setting -> page 2 -> Select tray -> Select paper thickness

Workaround B:

Change the paper tray setting in User Tools.

Note: There is no workaround for Thick Paper 4.

Thin paper -> Plain paper

Plain paper -> Mid thick (For g/h models, plain paper -> thick paper 1)

Note: The copy speed will be reduced from 60cpm to 50cpm on the "h" model.

Mid thick -> Thick paper 1

Note: The copy speed will be reduced (See the chart below).

Thick paper 1 -> Thick paper 2

Note: The copy speed will be reduced (See the chart below).

Thick paper 2 -> Thick paper 3

Thick paper 3 -> Thick paper 4

Note: Auto duplex cannot be used (See the chart below).

Postcards: Thick paper 2 -> Thick paper 3

Side effects: The following may occur, depending on the paper thickness.

- Paper curl
- Decreased productivity

PAGE: 4/5

Reissued: 20-Apr-15

Model: Cor-C1	Date: 05-Feb-15	No.: RD197041b
---------------	-----------------	----------------

Workaround C:

Increase the target fusing temperature by 5 degrees using the following SPs:

SP 1-105-003

SP 1-105-007

SP 1-105-011

SP 1-105-015

If the symptom occurs with 1200 dpi printing, also increase the target temperature by 5 degrees for these SPs as well:

SP 1-105-107

SP 1-105-137

SP 1-105-111

Side effects: Paper curl may occur.

Workaround D

Change the target temperature using the following SPs as shown below.

SP 1- 105-109: 145 deg **-> 150 deg**

SP 1- 105-023: 130 deg -> **140 deg**

SP 1- 105-027: 135 deg **-> 140 deg**

SP 1- 105-141: 140 deg **-> 145 deg**

SP 1- 105-115: 120 deg -> 125 deg (For 1200 dpi mode)

Side effects: Paper curl may occur.

Workaround C'

Increase the target fusing temperature by 5 more degrees using the following SPs:

SP 1-105-003

SP 1-105-007

SP 1-105-011

SP 1-105-015

For 1200 dpi printing:

SP 1-105-107

SP 1-105-137

SP 1-105-111

Side effects: Paper curl may occur.

Technical Bulletin

PAGE: 5/5

Reissued: 20-Apr-15

Model: Cor-C1	Date: 05-Feb-15	No.: RD197041b
---------------	-----------------	----------------

Workaround D'

Increase the target fusing temperature by 5 more degrees using the following SPs:

SP 1- 105-109: 145 deg -> 150 deg -> 155 deg SP 1- 105-023: 130 deg -> 140 deg -> 145 deg

SP 1- 105-027: 135 deg -> 140 deg -> **145 deg SP 1- 105-141**: 140 deg -> 145 deg -> **150 deg**

SP 1- 105-115: 120 deg -> 125 deg -> **130 deg (For 1200 dpi mode)**

Side effects: Paper curl may occur.

CPM information:

	Cor-C1c	Cor-C1d	Cor-C1e	Cor-C1f	Cor-C1g	Cor-C1h
Plain paper	25	30	35	40	50	60
Mid-thick	25	30	35	40	50	50
Thick paper 1	25	28	28	30	30	30
Thick paper 2	18	18	18	18	18	18
Thick paper 3	18	18	18	18	18	18
Thick paper 4	18	18	18	18	18	18

Technical Bulletin

PAGE: 1

Model: Cor-C1 Dat		Date: 19-Feb-15		·15	No.: RD197042	
Subject: Troubleshooting for SC121 (HP error)			Prepare	d by: A.Is	shida	
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part informat Electrical Transmit/rec Other (Service	n required be manual revision fit information

SYMPTOM

• SC121 (HP error) at installation.

CAUSE

The shoe (resin part circled in red) on the second scanner carriage disengages from the rail, due to shock and/or shaking during machine transport.



PAGE: 2/4

Model: **Cor-C1** Date: 19-Feb-15 No.: RD197042

SOLUTION

Production line:

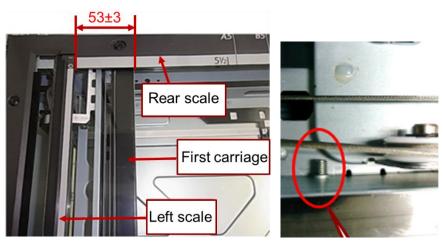
Temporary countermeasure

Before shipment, the first carriage will be moved to the new position shown below (the distance from the left scale to the edge of the carriage was decreased from 53 +/-3mm to 17 +/-3mm).

Note:

- This ensures that the second carriage stays firmly fixed in place. When the first carriage is in this position, the second carriage is supported by the screw (circled in red).
- See Cut-in Serial Numbers below.

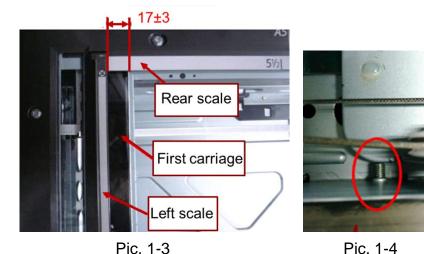
Before:



Pic. 1-1

Pic. 1-2

After:



Permanent countermeasure

The shape of the second carriage will be changed so that it does not disengage from the rail.

Model: Cor-C1

tin PAGE: 3/4

No.: RD197042

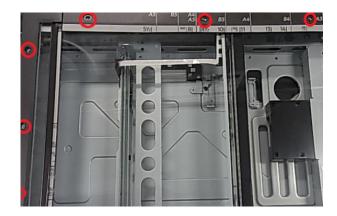
Date: 19-Feb-15

In the field:

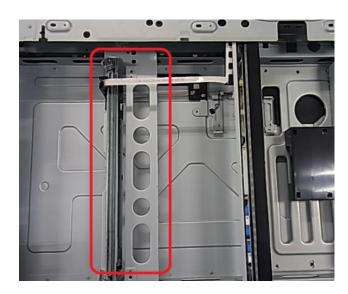
Do the **Procedure** below.

PROCEDURE

- 1. Restart the machine.
- 2. If SC121 still occurs, continue to Step 3.
- 3. Remove the Left scale, Rear scale, Sheet-through exposure glass, and Exposure glass from the scanner. (Screw x6).



4. Carefully lift up the second scanner carriage, and then put the shoe back into the rail.



5. Reattach all parts that you removed in this procedure.



Model: Cor-C1

Technical Bulletin

Date: 19-Feb-15 No.: RD197042

PAGE: 4/4

Cut-in Serial Numbers

The intended parts taken temporary countermeasure from the following serial numbers.

Name	Destination	Machine Code	Serial #
MP 2554 SP	NA/LA	D197-57	G144RB00001~
	Taiwan	D197-59	G144RC40001~
	LA/Korea	D197-69	G144RC90001~
MP 2554 SPJ	Korea	D199-68	G144RC20001~
MP 3054	Taiwan	D198-19	G154RA00001~
MP 3054 SP	NA/LA	D198-57	G154RA30483~
	Taiwan	D198-59	G154RC50001~
MP 3054 SPJ	Korea	D198-68	G154RC80001~
MP 3554	Taiwan	D199-19	G164RA00001~
MP 3554 SP	NA/LA	D19957	G164RB30001~
	Taiwan	D199-59	G164RC50001~
	LA/Korea	D199-69	G164RB80001~
MP 3554 SPJ	Korea	D199-68	G164RC70001~
MP 4054	Taiwan	D200-19	G174RA00001~
	LA	D200-29	G174RB20001~
MP 4054 SP	NA/LA	D200-57	G174RA30777~
	Taiwan	D200-59	G174RC40001~
	EU	D200-67	G174RC50001~
	LA/Korea	D200-69	G174RC70001~
MP 5054	Taiwan	D201-19	G184RA00001~
	LA	D201-29	G185R110001~
MP 5054 SP	NA/LA	D201-57	G184RB20001~
	Taiwan	D201-59	G184RB50001~
	EU	D201-67	G184RC50001~
	LA/Korea	D201-69	G184RC90001~
MP 6054	LA	D202-29	G195R230001~
MP 6054 SP	NA/LA	D202-57	G194RB40001~
	Taiwan	D202-59	G195R150001~
	LA/Korea	D202-69	G194RB90001~

Technical Bulletin

PAGE: 1/1

Model: Cor-C1			Dat	e: 9-Mar-1	5	No.: RD197043
Subject: Troubleshooting for low image density.			Prepared	d by: A.Is	hida	
From: 2nd Tech	Service Sect., MFP/P Tech Service	vice Dept.				
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info Electrica Transm Other (al		Service	required ce manual revision fit information

SYMPTOM

The image density decreases with continuous printing, especially in solid image areas (though it is within specification).

Note: This does not occur in text areas.

CAUSE

This may occur due to the condition of the developer, and also occurs more easily when repeat prints are made from the same original.

SOLUTION

Change the following SP modes as shown.

Note:

- This will increase the amount of toner used to develop the image.
- As a side effect, this will shorten the yield of the toner bottle.

SP3-629-001 (Vc Vsp) Set to **530 SP3-629-101** (Vb Vsp) Set to **330**

Technical Bulletin

PAGE: 1/6

Model: Model Cor-C1			Date: 23-M	No.: RD197044	
Subject: CC-CE	RTIFIED IN 2014 Machine		Prepared	by: A.Ishida	a
From: 2nd Tech S	Service Sect., MFP/P Tech S	Service Dept.]		
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part inform☐ Electrical☐ Transmit/r☐ Other (☐ Action re ☑ Service ☐ Retrofit ☐ Tier 2	manual revision

Important Information on Installing the COR-C1 models (SP models for EU and Asia) as a CC-CERTIFIED Machine compliant with IEEE Std 2600.2TM-2009

Do the following seven steps if you want to install the COR-C1 models (SP models for EU and Asia)) as a CC-CERTIFIED MACHINE compliant with IEEE Std 2600.2[™]-2009.

Note: Machines in production are CC-certified beginning in March 2015.

Important: If the customer requests maintenance on the machine, please perform the maintenance without accessing SP mode.

- Make sure the customer has received the English language Operating Instructions (O/I) shown in the page 6 - 7. Important:
 - For installations in the EU market, make sure this is the Ricoh-genuine O/I.
 - Confirm that the URLs written on "Manuals for This Machine" in "Read This First" are the same as the following URLs:

http://support-download.com/services/device/ccmanual/mp_2554_3054_3554_4054_5054_6054 /en/download_admin.htmlhttp://support-download.com/services/device/ccmanual/mp_2554_3054_3554_4054_5054_6054/en/download_user.html

- Tell the customer that those manuals evaluated for CC certification are the manuals listed in The list of Operating Instructions (O/I).
- Tell the customer to see the Online Document Set 1 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/booklist/int/index book.htm
- Tell the customer to see the Online Document Set 2 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/User.html
- Tell the customer to see the Online Document Set 3 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/ DriverInstall.html
- Tell the customer to see the Online Document Set 4 from the following URL: http://support-download.com/services/device/ccmanual/MP2554SP/en/pdf/Oss.html
- Tell the customer to download the Online Document Set 5 (the information about the authentication based on the CC certification system) from the URLs provided in "Manuals for This Machine" in "Manuals Provided with This Machine" in "Read This First".
- Tell the customer to read the "Notes for Administrators: Using This Machine in a Network Environment Compliant with IEEE Std 2600.2TM-2009".
 See the following pages for Step 3 to Step 7.



Model: Model Cor-C1

Technical Bulletin

Date: 23-Mar-15 No.: RD197044

PAGE: 2/6

3. Confirm that no suspicious parts or devices are attached to the peripheral. By comparing the peripheral and the images in "2. Installation", "Internal Options", and "List of Slots" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", confirm that no suspicious parts or devices are attached to the USB, LAN, and SD Card Slot of the peripheral.

By comparing the ADF and the images in "2. Installation", "ARDF DF3090", "Installation Procedure" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", and by comparing the ADF and the images in "2. Installation", "SPDF DF3080", "Installation Procedure" in "Model COR-C1 Machine Code: D197/D198/D199/D200/D201/D202 Field Service Manual", confirm that no suspicious parts or devices are attached to the ADF cable.

4. Install Fax Option Type M12.

Installation Procedure for Fax Option Type M12

By comparing the fax unit and the images in "1. Installation", "Fax Option Type M12", and "Component Check" in "Fax Option Type M12 Machine Code: D3A5 Field Service Manual", confirm that no suspicious parts or devices are attached to the fax unit.

Install Fax Option Type M12.

For the detailed installation procedure, see "Fax Option Type M12" in "1. Installation", Fax Option Type M12 Machine Code: D3A5 Field Service Manual.

Model: Model Cor-C1

Technical Bulletin

Date: 23-Mar-15 No.: RD197044

PAGE: 3/6

5. Hide Administrator Password Change Screen
If the "Program/Change Administrator" screen is displayed at startup,
execute SP5-755-002 (Hide Administrator Password Change Scrn).

6. Enabling the Encryption Settings

Enable the encryption settings described in service manual, and execute [Format All Data].

Hand the customer the printout of the encryption key that is printed when enabling the encryption settings.

- 7. Make sure the machine contains the correct firmware.
 - If the customer wants to install the machine in the same condition as when CC Certification was first attained (same as the March 2015 machines), install the exact versions shown in the table below.
 - If the customer wants to install the machine as an equivalent of the March 2015 machines, install the versions shown in the table below or later.

If you are not sure which one the customer is requesting, contact your sales department.

Model: Model Cor-C1

Technical Bulletin

Date: 23-Mar-15 No.: RD197044

PAGE: 4/6

Firmware versions with which the COR-C1 models (SP models for EU and Asia)) first achieved CC-CERTIFICATION: (March 2015)

Firmware Name:	Version:	Firmware
		Number:
System/Copy	1.04	D2025550F
Network Support	14.26	D2025564C
Fax	02.00.00	D2025557D
RemoteFax	01.00.00	D2025558C
Scanner	01.00	D3A75704C
Web Support	1.05	D2025560C
Web Uapl	1.03	D2025561C
NetworkDocBox	1.01	D2025565D
Printer	1.01	D3A75701D
RPCS	3.16.7	D3A75703B
Font EXP	1.00	D1475581
PCL	1.03	D2025566B
PCL Font	1.14	M1095273
PDF	1.02	D3A75733B
PS3 Font	1.11	D6415763A
Java VM v12 std	12.01.05	D2025567B
animation	29.00	D2025562C
Data Erase Onb	1.00	D2025556
GWFCU3.8-7	01.00.00	D2025559B
(WW)		
PowerSaving Sys	F.22	D2025554C
Engine	01.06:02	D2025501
OpePanel	1.02	D2025563C
ADF		
ARDF	01.090:02	D7795300E
SPDF	01.340:16	D6835550F
Platen Cover	Undisplayed	Undisplayed

Ic Key and Ic Ctlr versions with which the COR-C1 models (SP models for EU and Asia)) first achieved CC-CERTIFICATION: (March 2015)

Hardware:	Version:
Ic Key	01020714
Ic Hdd	3330

Technical Bulletin

PAGE: 5/6

Model: Model Cor-C1 Date: 23-Mar-15 No.: RD197044

The list of Operating Instructions (O/I)

<For EU>

Paper Documents

• D202-7007 MP 2554/3054/3554/4054/

5054/6054 series Read This First

D202-7051 Notes for Using This Machine Safely

A232-8561A Safety InformationD202-7058A Notes for Users

D193-7658 SOFTWARE LICENSE AGREEMENT

• D193-7659 NOTICE TO USERS

M109-8615 CE Marking Traceability Information

(For EU Countries Only)

Online Document Set 1

D202-7471 About This MachineD202-7472 Copy/Document Server

D202-7473 FaxD202-7474 PrintD202-7475 Scan

D202-7476 Troubleshooting

D202-7477 Connecting the Machine/System Settings

D202-7478 Security Guide

D193-7479 Extended Feature Settings

D202-7480 PostScript 3
 D202-7481 Appendix

Online Document Set 2

D202-7482 MP 2554/3054/3554/4054/

5054/6054 series

User Guide

Online Document Set 3

D202-7483 Operating Instructions

Driver Installation Guide

Online Document Set 4

• D202-7464 About Open Source Software License

Online Document Set 5

D146-7587 Notes on Security Functions
 D202-7079 Notes for Administrators:

Using This Machine in a Network Environment

Compliant with IEEE Std 2600.2[™]-2009

Technical Bulletin

PAGE: 6/6

Model: Model Cor-C1 Date: 23-Mar-15 No.: RD197044

<For Asia>

Paper Documents

D202-7009 MP 2554/3054/3554/4054/

5054/6054 series Read This First

D202-7150 Notes for Using This Machine Safely

D202-7058A Notes for Users

• D193-7658 SOFTWARE LICENSE AGREEMENT

• D193-7659 NOTICE TO USERS

Online Document Set 1

D202-7471 About This Machine
D202-7472 Copy/Document Server

D202-7473 FaxD202-7474 PrintD202-7475 Scan

D202-7476 Troubleshooting

D202-7477 Connecting the Machine/System Settings

• D202-7478 Security Guide

D193-7479 Extended Feature Settings

D202-7480 PostScript 3D202-7481 Appendix

Online Document Set 2

D202-7482 MP 2554/3054/3554/4054/

5054/6054 series

User Guide

Online Document Set 3

D202-7483 Operating Instructions

Driver Installation Guide

Online Document Set 4

D202-7464 About Open Source Software License

Online Document Set 5

D146-7587 Notes on Security Functions
D202-7079 Notes for Administrators:

Using This Machine in a Network Environment

Compliant with IEEE Std 2600.2[™]-2009

Technical Bulletin

PAGE: 1/2

Model: Cor-C1 Da				Date: 9-Apr-15		No.: RD197045	
Subject: Troubleshooting for Cor-C1 Handset					Prepared by: A.Ishida		
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.							
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part info ☐ Electric ☐ Transm ☐ Other (al		Service	n required be manual revision fit information	

SYMPTOM

The bracket for the handset kit (Handset HS3020) used on the Cor-C1, Met-C1, and Or-C2 cannot be installed on the Cor-C1.

CAUSE

The screw used to attach the handset is too small compared to the screw hole in the cover.

SOLUTION

Temporary countermeasure:

Install the modified handset kit (P/N D1979900). The size of the screw hole in the bracket was changed to fit the M4 screws.

Note: The handset kits that contain the modified bracket have a green seal affixed to the top of the box.



PAGE: 2/2

Model: **Cor-C1** Date: 9-Apr-15 No.: RD197045

Part Number	Description	Contained parts	Q'ty
D1979900	KIT:BRACKET:HAND SET	BRACKET: HAND SET	1
		SCREW:M4 X12	1
		SHEET: HAND SET: SCREW	1

Permanent countermeasure:

The EDP code of the handset kit will changed from 416683 to 417548.

Affected machines

The destination for all affected machines is LA.

Name	Destination	Machine Code
MP 2554 SP	LA	D197-57
	LA	D197-58
	LA	D197-69
MP 3054 SP	LA	D198-57
	LA	D198-58
	LA	D198-69
MP 3054	LA	D198-29
MP 3554 SP	LA	D199-57
	LA	D199-58
	LA	D199-69
MP 3554	LA	D199-29
MP 4054 SP	LA	D200-57
	LA	D200-28
	LA	D200-69
MP 4054	LA	D200-29
MP 5054 SP	LA	D201-57
	LA	D201-58
	LA	D201-69
MP 5054	LA	D201-29
MP 6054 SP	LA	D202-57
	LA	D202-58
	LA	D202-69
MP 6054	LA	D202-29

RICOH Technical Bulletin PAGE: 1/2

Model: Cor-C1			Date: 17-Apr-15			No.: RD197047		
Subject: Maintenance table for scanner rails				F	Prepared	by:	Y.Sai	toh
From: 1st Tech S	service Sect., MFP/P Tech Se	rvice Dept.						
Classification:		☐ Part infor	ma	ati	ion		Action	required
	☐ Mechanical	☐ Electrical	l			\boxtimes s	Service	e manual revision
	☐ Paper path	☐ Transmit	/rec	ce	eive	□ F	Retrofit	information
	☐ Product Safety	☐ Other ())		Γier 2	

Service Manual Correction

The items in **bold** were added/deleted.

Appendices:

Page	Contents						
p.57	Add/Delete:						
	Mainframe: D197/D19	8/D199					
	Item	120K	240K	360K	EM	Life	Note
	Reflector	-	C/I/L	ı	-	ı	Clean with an
	1st Mirror	-	C/I/L	-	-	-	optics cloth.
	2nd Mirror	-	C/I/L	-	-	-	
	3rd Mirror	-	C/I/L	-	-	-	
	Exposure Glass	_	C/I/L	-	-	-	Clean with the
		-	1	1	C/I/L		RICOH's exposure glass cleaner.
	Scanner Guide Rails	-	C/I/L	-	•	-	Clean with a dry Cloth. Apply lubrication as needed. When the oil runs out, a squeaking noise may occur.
		-	C/I/L	-	-	-	

Technical Bulletin

Model: Cor-C1

Date: 17-Apr-15

No.: RD197047

Clean with the RICOH's exposure glass cleaner.

PAGE: 2/2

p.61

Add/Delete:

Mainframe: D200/D201/D202

Item	160K	320K	480K	EM	Life	Note
Reflector	-	C/I/L	-	-	-	Clean with an
1st Mirror	-	C/I/L	-	-	-	optics cloth.
2nd Mirror	-	C/I/L	-	-	-	
3rd Mirror	-	C/I/L	-	-	-]
Exposure Glass	-	C/I/L	-	-	-	Clean with the
	-		-	C/I/L	-	RICOH's
						exposure glass
						cleaner.
Scanner Guide	-	C/I/L	-	-	-	Clean with a dry
Rails						Cloth.
						Apply lubrication
						as needed. When
						the oil runs out, a
						squeaking noise
						may occur.

PAGE: 1/2

Model: Cor-C1 Da			Dat	e: 12-May	-15	No.: RD197048
Subject: Service Manual Correction				Prepared by: A.Ishida		
From: 2nd Tech	Service Sect., MFP/P Tech Serv	rice Dept.				
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part info☐ Electrica☐ Transm☐ Other (al		Service	n required ce manual revision fit information

Service Manual Revision

The areas highlighted **in bold** were corrected or added.

The areas crossed out were deleted.

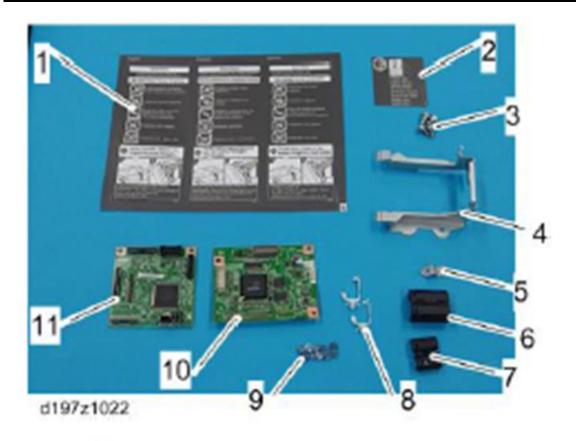
SPDF DF3080 - Accessory Check (pg. 135-136)

NO.	Description	Q'ty	Remarks
1	Original Caution Decal: Multiple	1	
	languages		
2	Original Set Decal Sheet	1	
3	Coin Screw	2	
	Stepped Screw	2	
4	1 Pass ADF Bracket	1	Not used for this model
5	Sub IPU Bracket	1	Not used for this model
6	Ferrite Core: K3 NF-75 (N) BK0	1	
7	Ferrite Core: K3 NF-70-A(N) BK0	1	
8	Clamp: LWS-0711A	2	
9	Tapping Screw: M3*6	10	Use eight screws for this
			model
10	BCU Board	1	Not used for this model
	IPU-sub Board		
11	IPU-sub Board	1	
	BCU Board		
12	Spacer	1	
-	Serial Number Decal	1	



PAGE: 2/2

Model: **Cor-C1** Date: 12-May-15 No.: RD197048





PAGE: 1/1

Model: Cor-C1/Cor-C1_SOP	Date: 21-May-15	No.: RD197049
--------------------------	-----------------	---------------

Subject: Firmware	Release Note: Option IPDS	Prepared by: T. Tachibana	
From: 1st Tech Se			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☑ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are the same on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **Option IPDS**.

Version	Program No.	Effective Date	Availability of RFU
8.610	D3A75712	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
8.610	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

K	L	u	

PAGE: 1/1

Model: Cor-C1c Date			Date	e: 25-May-	·15	No.: RD197051
Subject: Service Manual Correction(USB Device Server Option Prepared by: Y.Saitoh Type M12)						
From: 1st Tech S	Service Sect., MFP/P Tech Servi	ice Dept.				
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part info ☐ Electric ☐ Transm ☐ Other (al		⊠ Service	n required ce manual revision fit information

Service Manual Correction

The areas in **bold** were added.

Page	Contents
p.342	Notes for Energy Save Mode Setting
	If the machine which has this option enters into the energy save mode, you cannot print because there will be a communication error. Follow the instructions below to disable the machine's entering into the energy save mode. 1. Set SP5-191-001 (Power Str Set) to a value of "0".
	2. Exit SP mode.3. Turn the machine main power OFF/ON.

K	

PAGE: 1/2

Model: Cor-C1 Dat			Date: 25-May-15 No.: RD19705			
Subject: Parts Catalog Correction for Guide Plate for Fusing Exit					d by: T. Ta	achibana
From: 1st Tech S	ervice Sect., MFP/P Tech Serv	ice Dept.				
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	□ Part infor □ Electrica □ Transmit □ Other (I		_	required e manual revision t information

Change: Ribs were added to the fusing unit guide plate and a retaining ring was added.

Reason: To further strengthen the guide plate and prevent it from breaking.

See **IMPORTANT NOTE on next page** regarding the attachment of the retaining ring.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	08050106	RETAINING RINGS-	0-1				Set
		E:SILENCER:DIA6					as
AA061215	AA066435	SPRING:RELEASE:FUSING	1-1	X/X			X/O
		EXIT					
D2024214	D2024215	GUIDE PLATE:FUSING EXIT	1-1	X/X			

Retaining ring (circled in red):

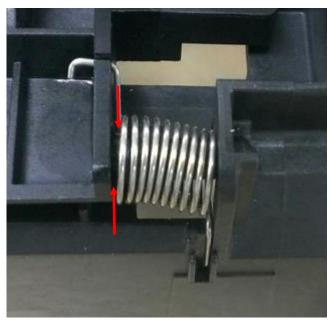


PAGE: 2/2

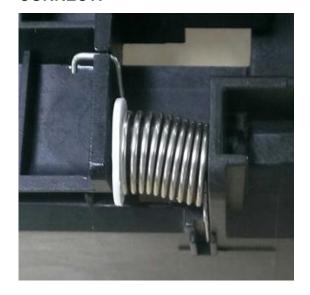
Model: Cor-C1 Date: 25-May-15 No.: RD197052

IMPORTANT NOTE on attachment of the retaining ring:

Attach the retaining ring on the left side of the spring, as shown.



CORRECT:



Incorrect:



Technical Bulletin

PAGE: 1/1

Reissued: 11-May-15

Model: z-C2_SOP/ OR-C2_SOP/ Cor-C1_SOP/	Date: 27-Mar-15	No.: RD193046a
MET-C1ab SOP/MET-C1cde SOP/MET-C1yz SOP		

Subject: Firmware	Prepared by: Y. Fukuzaki		
From: Connectivity			
Classification:	Troubleshooting	☐ Part information	Action required
		☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SCANTOFOLDERHELPER**.

V	ersion	Program No.	Effective Date	Availability of RFU
	1.1	D1505532B	Initial release	Not Available

Note: Definition of Availability of RFU via @Remote

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.1	Initial release

[&]quot;Available" The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Reissued: 11-May-15

Model: z-c2_sop/ or-c2_sop/ cor-c1_sop/ MET-C1ab_sop/ MET-C1cde_sop/MET-C1yz_sop

Date: 27-Mar-15

No.: RD193047a

Subject: Firmware	e Release Note: IDCARDCOP	Prepared by: Y. Fukuzaki	
From: Connectivity	y Support Sect., MFP/P Tech S		
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **IDCARDCOPY**.

Version	Program No.	Effective Date	Availability of RFU
1.1	D1505531A	Initial release	Not Available

Note: Definition of Availability of RFU via @Remote

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.1	Initial release

[&]quot;Available" The firmware can be updated via RFU or SD card.

Technical Bulletin

PAGE: 1/1

Model: Cor-C1 Dat				te: 25-May	·-15	No.: RD197050
Subject: FSM cor M12)		Prepared	d by: T. Ta	achibana		
From: 1st Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	Part inform Electrica Transmit	al			required e manual revision it information

Service Manual Correction

- The areas in **bold** were added (2 bands, Step 6-1).

2. INSTALLATION – USB Device Server Option Type M12 Component Check

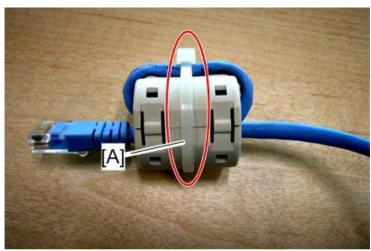
No	Items	Q'ty	Remark
1	Interface Board	1	
2	USB Cable	1	
3	Ferrite Core	4	
-	Band	2	NA only

Installation Procedure

When installing this option in North America only:

6-1. Bind both cores with two bands [A], as shown below.

Note: The two binds are not included in options produced before March, 2015. To bind the cores, use the binds (P/N: 11050047) registered as service parts or similar ones.



m257z0004

PAGE: 1/4

Reissued: 3-June-15

•	Model: Cor-C1c Date: 28-May-15	No.: RD197053a
---	--------------------------------	----------------

RTB Reissue

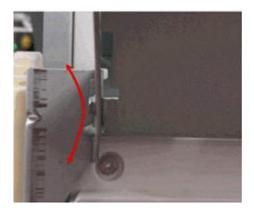
Subject: Troubleshooting for SC721-70				Prepared by: T.Hirakawa		
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part informate Electrical Transmit/rec Other (☐ Action required ☐ Service manual revision ☐ Retrofit information ☐ Tier 2		

SYMPTOM

SC721 (Tray Lift Motor Error) occurs on the SR3140/SR3150 finisher.

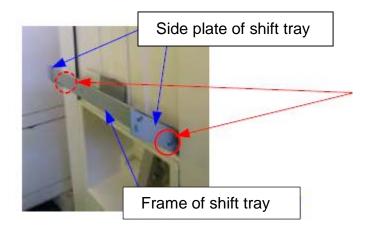
CAUSE

There is a difference in level on the frame of the side plate tray. If the screw is tightened too tightly, the side plate may deform.



SOLUTION

Attach the sheet (P/N: D6833644) between the frame and the side plate in the areas circled.





PAGE: 2/4

Reissued: 3-June-15

Model: Cor-C1c Date: 28-May-15 No.: RD197053a

Installation Procedure

- 1. Remove the finisher.
- 2. Access the tray upper motor.

SR3140

Access the tray upper motor in the area circled in red (from underneath).



SR3150Pull the booklet staple unit to access the motor.





PAGE: 3/4

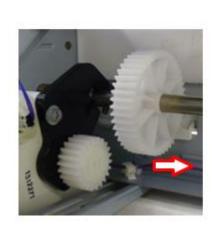
Reissued: 3-June-15

Model: Cor-C1c	Date: 28-May-15	No.: RD197053a
----------------	-----------------	----------------

3. Remove the snap ring



4. Shift the drive gear to the side (in the direction of the red arrow) while holding the upand-down frame.





5. Remove the base frames (4 screws).



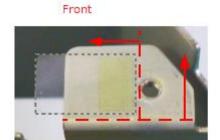


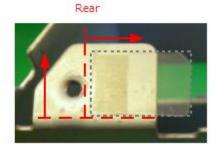
PAGE: 4/4

Reissued: 3-June-15

Model: Cor-C1c Date: 28-May-15 No.: RD197053a

6. Attach the sheets to each base frame.





7. Reattach the base frames and the drive gear.

Technical Bulletin

PAGE: 1/4

Model: Cor-C1c			Dat	e: 16-Jun-	15	No.: RD197054
Subject: Noise		Prepare	d by: A.Is	hida		
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info	al		Servic	required e manual revision it information

SYMPTOM

Noise may occur in the paper exit unit.

CAUSE

Friction between the inner face of the exit driven roller and roller shaft.

SOLUTION

Apply Silicone Grease G-501(P/N: 52039502) to the roller (P/N: D1494459).

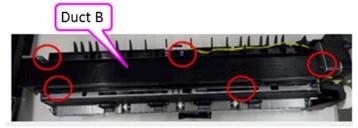
See Procedure below.

PAGE: 2/4

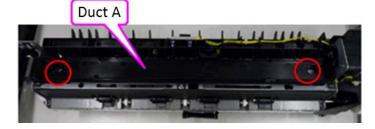
Model: Cor-C1c No.: RD197054 Date: 16-Jun-15

Procedure for applying grease to the exit driven rollers

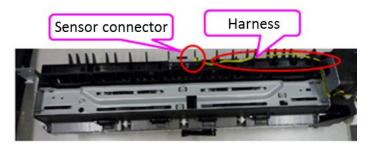
- 1. Remove the Paper Exit Unit.
- 2. Remove Duct B (tabs x5).



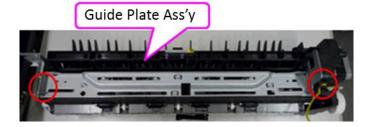
3. Remove Duct A (screws x2).



4. Remove the sensor connector and harness from the guide plate.



5. Remove the GUIDE PLATE:EXIT:LOWER:ASS'Y (screws x2).



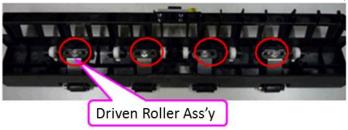
PAGE: 3/4

Model: Cor-C1c Date: 16-Jun-15 No.: RD197054

6. Remove the STAY:EXIT:LOWER from the GUIDE PLATE:EXIT:LOWER:ASS'Y (screws x4).



7. Remove the ROLLER:DRIVEN:EXIT:ASS'Y (screws x4).



8. Remove the e-ring and shaft.



9. Apply the grease to this shaft.



10. Reattach all parts that you removed in this procedure.



Model: Cor-C1c

Technical Bulletin

Date: 16-Jun-15 No.: RD197054

PAGE: 4/4

Cut-in Serial Numbers

Grease has been applied at the factory to the exit driven rollers from the following serial numbers.

Name	Destination	Product Code	Serial #
MP 2554SP	NA / LA	D197-57	G144RB00162~
	Taiwan	D197-59	G144RC40001~
	LA /Korea	D197-69	G144RC90001~
MP 2554SPJ	Korea	D197-68	G144RC20001~
MP 3054SP	NA / LA	D198-57	G154RB30001~
	Taiwan	D198-59	G154RC50001~
MP 3054SPJ	Korea	D198-68	G154RC80001~
MP 3554SP	NA / LA	D199-57	G164RB30060~
	Taiwan	D199-59	G164RC50001~
	LA / Korea	D199-69	G164RB80001~
MP 3554SPJ	Korea	D199-68	G164RC70001~
MP 4054	Asia / LA	D200-29	G174RB20007~
MP 4054SP	NA / LA	D200-57	G174RC30001~
	Taiwan	D200-59	G174RC40001~
	EU	D200-67	G174RB50195~
	Asia / LA	D200-69	G174RC70001~
MP 5054	Asia / LA	D201-29	G185R110001~
MP 5054SP	NA / LA	D201-57	G184RB20001~
	EU	D201-67	G184RC50001~
	Asia / LA	D201-69	G184RC90001~
MP 6054SP	NA / LA	D202-57	G194RC40001~
	Asia / LA	D202-69	G194RB90001~

RICOH Technical Bulletin PAGE: 1/11

Model: Cor-C1c			Dat	e: 22-Jun-	15	No.: RD197055
Subject: Troubles		Prepared	by: T. Hiral	kawa		
From: 2nd Tech Service Sect., PP Tech Service Dept.						
Classification:	☑ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info	al		☐ Service	n required ce manual revision fit information

SYMPTOM

SC672-11 or -12 (Controller start up error) occurs.

SC672-11: Communication error between operation panel and CTL after the machine is powered up.

SC672-12: Communication error between operation panel and CTL after normal start-up.

Note:

- SC672 does not appear on the SMC report, because it is not logged.
- The operation panel (Normal Operation Panel / Smart Operation Panel) communicates with the controller via a USB cable and the IPU. SC672 is triggered when the panel cannot communicate with the controller.
- Applicable models: MP 2554/3054/3554/4054/5054/6054

CAUSE

Possible causes include:

- 1. Failure of USB communication path (USB cable, IPU)
- 2. Data corruption of CTL onboard Flash memory
- 3. Poor supply voltage for CTL onboard ASIC
- 4. Firmware bug related to the energy saving system
- 5. Defective CTL onboard converter
- 6. Defective CTL onboard resistors
- 7. FCU start-up error

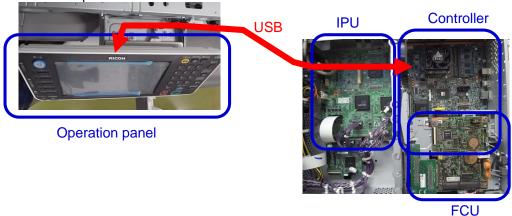


Figure 1: Operation panel, IPU and Controller / FCU

Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 2/11

SOLUTION

In the field:

Do the following.

- 1. Turn the machine power OFF/ON.
- 2. Check the power saving system firmware version.
 - ➤ If this firmware is older than ver. F.23 update it to ver. F.23 or newer.
- 3. Re-connect the USB cable between IPU board and operation panel.





Figure 2: USB connector (IPU)



Figure 3: USB connector (Operation panel)

4. Do the action in the **flowchart on the next page** to determine the cause and best course of action.

Parts needed:

- USB cable
- CTL board
- IPU board
- FCU board
- Operation panel

Model: Cor-C1c

PAGE: 3/11

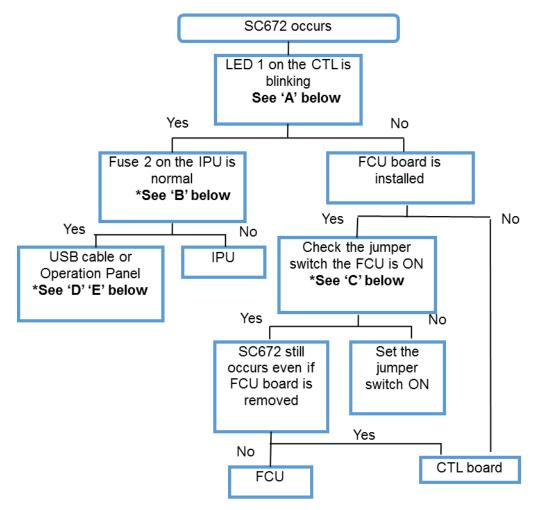
No.: RD197055

Date: 22-Jun-15

Important: If the SC recurs after you do the action in this flowchart, do the following.

- If SC819 (cache error) appears in the SC history, replace the controller board.
- If SC991 (SCS: scs time count level c') appears in the SC history, replace the controller board and the USB cable.

Flowchart to determine the replacement parts



Parts	How to determine the cause
USB cable	Fuse 2 on the IPU
Operation Panel	Fuse 2 on the IPU
IPU	Fuse 2 on the IPU
CTL	LED1 on the CTL
FCU	Jumper switch on FCU



Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 4/11

[A]: LED on the controller board

Check the condition (lit, off, blinking) of the LED on the CTL.

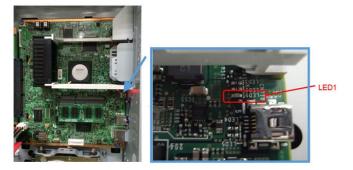


Figure 4: LED 1 on the CTL

No.	Note
LED 1	For CPU
	- LED blinks when the CPU is operating normally.
	- LED is lit or off when there is a problem with the CPU.

[B]: Fuse on the IPU



Figure 5: Fuse on the IPU

[C]: Jumper switch on the FCU

If the jumper switch on the FCU is OFF, turn the switch ON.



Jumper switch OFF

Jumper switch ON

Figure 6: Jumper switch on the FCU

Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 5/11

[D]: Replacing the USB cable

1. Remove the paper exit tray [A].



2. Remove the left upper cover [A] (screws x 1)



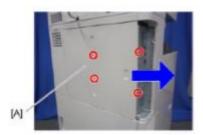
3. Remove the left rear cover [A] (screws x 2)



4. Remove the controller cover [A] (screws x 4)



5. Remove the rear cover [A] (screws x4)





Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 6/11

6. Remove the scanner rear cover [A] (screws x 3)



7. Remove the scanner rear cover (small) [A] (screws x 2)

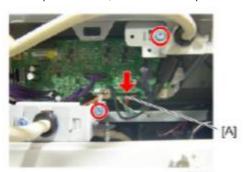


8. Remove the I/F cable [A] (screws x 2, harnesses x 1, clamps x 1)



9. Remove the CIS cable [A].

SPDF (screws x 2, harnesses x1)



ARDF (screws x 2, harnesses x1)

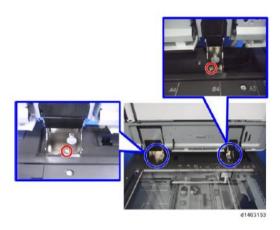




Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 7/11

10. Remove the ADF (screws x 2)

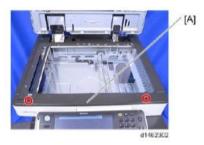


Important: When you re-attach the ARDF later, make sure to attach the right hinge screw on the left side.

11. Remove the scanner right cover [A] (screws x 1)



12. Remove the scanner front cover [A] (screws x 2)



13. Remove the scanner left cover [A] (screws x 2)

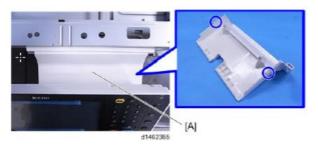




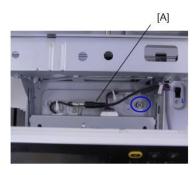
Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 8/11

14. Remove the operation panel upper cover [A].



15. Remove the USB cable connector [A] (screws x1, clamps x2)



16. Remove the two screws.



17. Remove the two connectors.

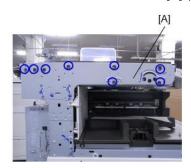




Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 9/11

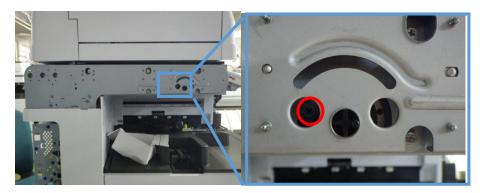
18. Remove the scanner unit [A] (screws x 11)





Important:

Never loosen or remove the following screw when you remove or re-attach the unit. This is because this screw fixes the scanner cam in place. If the position of the scanner cam changes, the scanner will be misaligned. This will result in image skew and other image alignment issues.



19. Remove the USB cable (clamp x5)





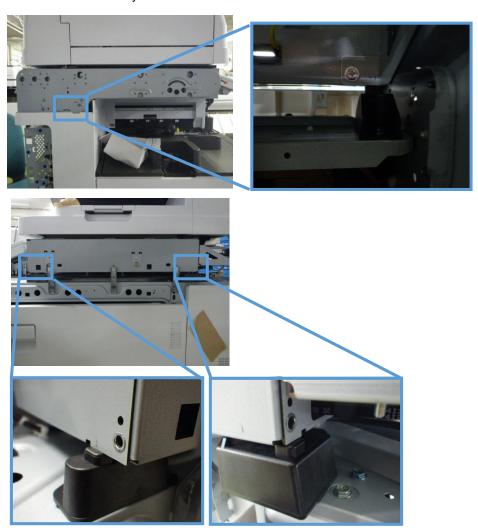


Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 10/11

Important

Make sure that there is no space between the machine frame and the following three areas of the scanner unit when you re-attach the scanner unit.



Part number change information

#	ŧ	Part	Old P/N	New P/N	Description	Q'ty
1		USB cable	D2025220	D2025224	HARNESS:CRN-C1:OPERATION	1
					SUB-UNIT:ASS'Y	



Model: Cor-C1c Date: 22-Jun-15 No.: RD197055

PAGE: 11/11

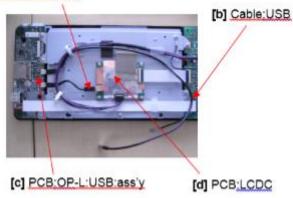
[E]: Operation panel

Do the following procedure step-by-step if the USB cable replacement does not solve the problem.

Stop the procedure at any step if the problem is solved.

- 1. Reconnect [a] (Cable:LCDC:USB) and [b] (Cable:USB).
- 2. Replace [a] (Cable:LCDC:USB) and [b] (Cable:USB).
- 3. Replace [c] (PCB:OP-L:USB:ass'y).
- 4. Replace [d] (PCB:LCDC).

[a] Cable:LCDC:USB



Mass-production:

The following modifications were applied for each possible cause.

#	Possible cause	SC code	Modification
1	Failure of the USB communication path (USB cable, IPU)	SC672-11 -12	Screening process added to the USB cable assembly line from Sept. 2014.
2	Firmware bug with energy saving system	-11	Firmware modified in Feb 2014 (Power Saving Sys version F.17 or newer)
3	Defective converter on CTL	-11	Test process added to the assembly line from Apr 2014.
4	Defective resistors on CTL	-11	Assembly line process changed to prevent resistor damage from May 2013.

Technical Bulletin

PAGE: 1/2

Model: Cor-C1 Date					-15	No.: RD197056	
Subject: FSM co	rrection for SC990, 991, 997		Prepared by: T. Tachibana				
From: 1st Tech S	ervice Sect., MFP/P Tech Serv	rice Dept.					
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info Electrica Transmit	al		_	required e manual revision it information	

Service Manual Correction

The following SC descriptions were missing from the Service Manual.

6. Troubleshooting

- SC Tables: SC9xx (Others)

SC No.	Level	Error Name/Error Condition/Major Cause/Solution
SC990-00	D	Software operation error Software attempted an unexpected operation. Parameter error Internal parameter error Insufficient work memory Operation error caused by abnormalities that are normally
		 undetectable. Turn the main power off/on. Reinstall the software of the controller and BCU board.

SC No.	Level	Error Name/Error Condition/Major Cause/Solution
SC No.	C	Recoverable software operation error Software attempted an unexpected operation. SC991 covers recoverable errors as opposed to SC990. Parameter error Internal parameter error Insufficient work memory Operation error caused by abnormalities that are normally undetectable.
		Logging only

Technical Bulletin

PAGE: 2/2

Model: Cor-C	:1		Date: 24-Jun-15	No.: RD197056	
SC No. Level Error Name/Error Condition/Major Cause/Solution					
		Application function selection	n error		
		The application selected by the operation panel key operated abnormally (No response, abnormal ending).			
SC997-00	D Software bug (mainly the application)	plication)			
	 Check the optional RAM, DIMM, boards requapplication program. 		red by the		
		Check if the combination	of downloaded progr	ams are correct.	

Technical Bulletin

PAGE: 1/1

Model: Cor-C1 Dat					15	No.: RD197057	
Subject: Parts in	formation for Tray Heater Acces		Prepared by: T. Tachibana				
From: 1st Tech S	ervice Sect., MFP/P Tech Servi						
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part informa☐ Electrical☐ Transmit/red☐ Other (☐ Serv		required e manual revision it information	

Change/Reason: This part was missing from the Parts Catalog.

Part number	Description	Q'ty	Int	Page	Index	Note
D2150502	PCB:DHB:DEHUMIDIFIER:NA:ASS'Y	1				

Note:

- This part is used on the NA, EU, AA, TWN and CHN models.
- D2150502 consists of the following parts:

Field Service Manual

- 2. Installation
 - Anti-Condensation Heater for Trays
 - Accessory Check

Anti-Condensation Heater (Service Option) for Main Unit

Description	Q'ty
Tapping Screw: M3x6	3
Clamp: LWSM-0306A	7
Clamp: LWS-1211A	1
Heater Board	1
BCU Harness	1
PSU Harness	1
PFU Harness	1